

Process pressure transmitter IPT-2x

GB

Slave for electronic differential pressure
Metallic sensor



Process pressure transmitter IPT-2x



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Safety instructions for Ex areas



Take note of the Ex specific safety instructions for Ex applications. These instructions are attached as documents to each instrument with Ex approval and are part of the operating instructions manual.

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1 About this document

1.1 Function

This operating instructions manual provides all the information you need for mounting, connection and setup as well as important instructions for maintenance, fault rectification, the exchange of parts and the safety of the user. Please read this information before putting the instrument into operation and keep this manual accessible in the immediate vicinity of the device.

1.2 Target group

This operating instructions manual is directed to trained personnel. The contents of this manual must be made available to the qualified personnel and implemented.

1.3 Symbols used



Information, tip, note

This symbol indicates helpful additional information.



Caution: If this warning is ignored, faults or malfunctions can result.



Warning: If this warning is ignored, injury to persons and/or serious damage to the instrument can result.



Danger: If this warning is ignored, serious injury to persons and/or destruction of the instrument can result.



Ex applications

This symbol indicates special instructions for Ex applications.



List

The dot set in front indicates a list with no implied sequence.



Action

This arrow indicates a single action.



Sequence of actions

Numbers set in front indicate successive steps in a procedure.



Battery disposal

This symbol indicates special information about the disposal of batteries and accumulators.

2 For your safety

2.1 Authorised personnel

All operations described in this operating instructions manual must be carried out only by trained specialist personnel authorised by the plant operator.

During work on and with the device the required personal protective equipment must always be worn.

2.2 Appropriate use

IPT-2x is a slave sensor for electronic differential pressure measurement.

You can find detailed information about the area of application in chapter "*Product description*".

Operational reliability is ensured only if the instrument is properly used according to the specifications in the operating instructions manual as well as possible supplementary instructions.

2.3 Warning about incorrect use

Inappropriate or incorrect use of this product can give rise to application-specific hazards, e.g. vessel overfill through incorrect mounting or adjustment. Damage to property and persons or environmental contamination can result. Also, the protective characteristics of the instrument can be impaired.

2.4 General safety instructions

This is a state-of-the-art instrument complying with all prevailing regulations and directives. The instrument must only be operated in a technically flawless and reliable condition. The operator is responsible for the trouble-free operation of the instrument. When measuring aggressive or corrosive media that can cause a dangerous situation if the instrument malfunctions, the operator has to implement suitable measures to make sure the instrument is functioning properly.

During the entire duration of use, the user is obliged to determine the compliance of the necessary occupational safety measures with the current valid rules and regulations and also take note of new regulations.

The safety instructions in this operating instructions manual, the national installation standards as well as the valid safety regulations and accident prevention rules must be observed by the user.

For safety and warranty reasons, any invasive work on the device beyond that described in the operating instructions manual may be carried out only by personnel authorised by the manufacturer. Arbitrary conversions or modifications are explicitly forbidden. For safety reasons, only the accessory specified by the manufacturer must be used.

To avoid any danger, the safety approval markings and safety tips on the device must also be observed and their meaning looked up in this operating instructions manual.

2.5 EU conformity

The device fulfils the legal requirements of the applicable EU directives. By affixing the CE marking, we confirm the conformity of the instrument with these directives.

2.6 Permissible process pressure

For safety reasons, the instrument must only be operated within the permissible process conditions. You can find detailed information on the process conditions in chapter "*Technical data*" as well as on the type label.

The permissible process pressure range is specified on the type label with "Process pressure", see chapter "*Configuration*". This applies even if a measuring cell with a measuring range (order-related) higher than the permissible pressure range of the process fitting is installed.

A temperature derating, e.g. with flanges, can limit the permissible process pressure range.

2.7 Installation and operation in the USA and Canada

This information is only valid for USA and Canada. Hence the following text is only available in the English language.

Installations in the US shall comply with the relevant requirements of the National Electrical Code (ANSI/NFPA 70).

Installations in Canada shall comply with the relevant requirements of the Canadian Electrical Code

3 Product description

3.1 Configuration

Type label

The type label contains the most important data for identification and use of the instrument:

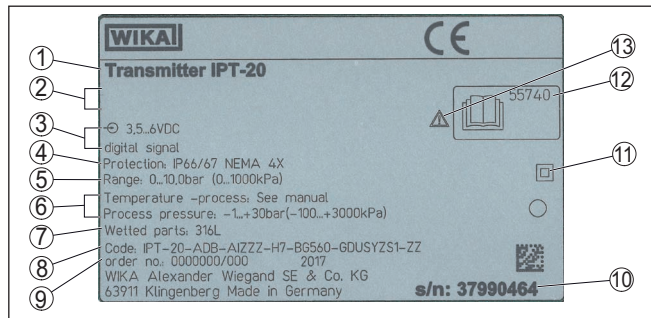


Fig. 1: Layout of the type label (example)

- 1 Instrument type
- 2 Field for approvals
- 3 Power supply and signal output, electronics
- 4 Protection rating
- 5 Measuring range
- 6 Permissible process conditions
- 7 Material wetted parts
- 8 Product code
- 9 Order number
- 10 Serial number of the instrument
- 11 Symbol of the device protection class
- 12 ID number, instrument documentation
- 13 Reminder to observe the instrument documentation

Scope of delivery

The scope of delivery encompasses:

- Instrument IPT-2x - Slave sensor
- Ready-made connection cable, unassembled cable gland
- Documentation
 - Quick setup guide IPT-2x
 - Characteristics test certificate
 - Instructions for optional instrument features
 - Ex-specific "Safety instructions" (with Ex versions)
 - If necessary, further certificates



Note:

Optional instrument features are also described in this operating instructions manual. The respective scope of delivery results from the order specification.

Scope of delivery

The scope of delivery encompasses:

- Pressure transmitter IPT-2x - Slave sensor
- Ready-made connection cable, unassembled cable gland
- Documentation

- Quick setup guide IPT-2x
- Characteristics test certificate
- Instructions for optional instrument features
- Ex-specific "Safety instructions" (with Ex versions)
- If necessary, further certificates

**Note:**

Optional instrument features are also described in this operating instructions manual. The respective scope of delivery results from the order specification.

Electronic differential pressure

3.2 Principle of operation

The IPT-2x slave sensor is combined with a sensor from the instrument series for electronic differential pressure measurement.

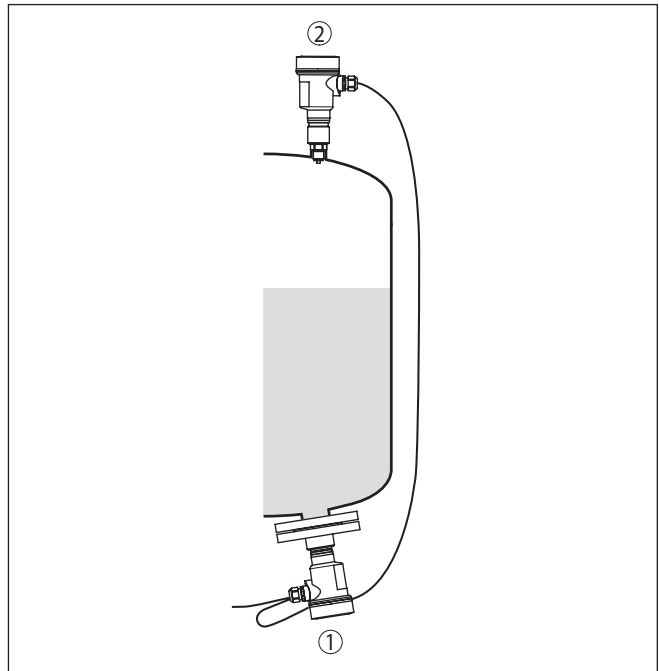


Fig. 2: Example, electronic differential pressure for level measurement in pressurized vessel

1 IPT-2x

2 IPT-2x, slave sensor

The sensors are connected via a screened four-wire cable. The measured value from the slave sensor is read in and factored into the calculations. Power supply and parameter adjustment are carried out through the master sensor.

**Information:**

The version "Relative pressure climate-compensated" is not suitable.

You can find further information in chapter "*Combination Master - Slave*" of this operating instructions.

Measured variables

The electronic differential pressure measurement is suitable for the measurement of the following process variables:

- Level
- Flow
- Differential pressure
- Density
- Interface
- Level, density-compensated

Application area

IPT-2x is suitable for applications in virtually all industries. It is used for the measurement of the following pressure types.

- Gauge pressure
- Absolute pressure
- Vacuum

Measured products

Measured products are gases, vapours and liquids.

IPT-2x is especially suitable for applications with higher temperatures and high pressures.

Measuring system

The process pressure acts on the sensor element via the process diaphragm. The process pressure causes a resistance change which is converted into a corresponding output signal and outputted as measured value.

Piezoresistive sensor element

Measuring ranges up to 40 bar: piezoresistive sensor element with internal transmission liquid is used.

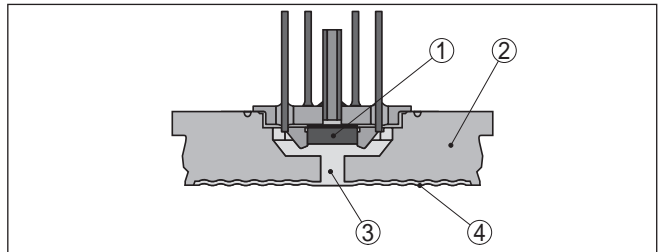


Fig. 3: Configuration of the measuring system with piezoresistive sensor element

- 1 Sensor element
- 2 Base element
- 3 Transmission liquid
- 4 Process diaphragm

Strain gauge (DMS) sensor element

For measuring ranges above 100 bar, a strain gauge (DMS) sensor element (dry system) is used.

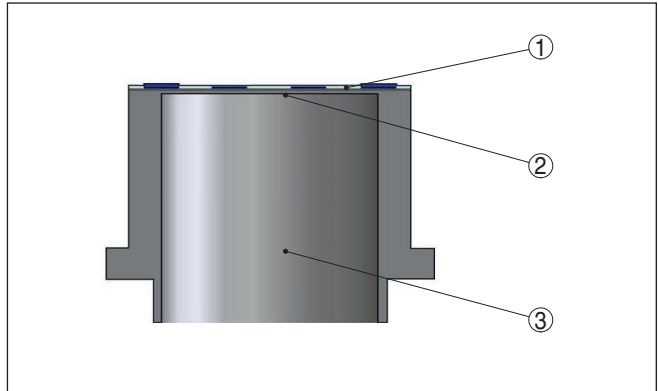


Fig. 4: Configuration of the measuring system with strain gauge (DMS) sensor element

- 1 Sensor element
- 2 Process diaphragm
- 3 Pressure cylinder

Ceramic/metallic measuring cell

With small measuring ranges ≤ 400 mbar or higher temperature ranges, the ceramic/metallic measuring cell is the measuring unit. It consists of the ceramic-capacitive measuring cell and a special, temperature-compensated chemical seal system.

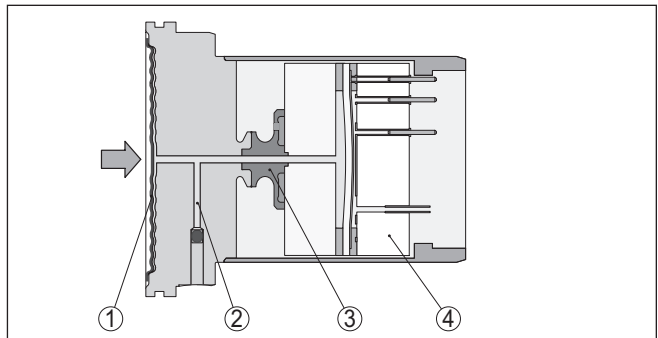


Fig. 5: Configuration of the ceramic/metallic measuring cell

- 1 Process diaphragm
- 2 Isolating liquid
- 3 FeNi adapter
- 4 Ceramic-capacitive measuring cell

Pressure types

The measuring cell design depends on the selected pressure type.

Relative pressure: the measuring cell is open to the atmosphere. The ambient pressure is detected in the measuring cell and compensated. It thus has no influence on the measured value.

Absolute pressure: the measuring cell is evacuated and encapsulated. The ambient pressure is not compensated and does hence influence the measured value.

Seal concept

The measuring system is completely welded and hence sealed against the process. The sealing of the process fitting against the process is carried out by a seal provided on site.

3.3 Supplementary cleaning procedures

The IPT-2x is also available in the version "*Oil, grease and silicone-free*". These instruments have passed through a special cleaning procedure to remove oil, grease and paint-wetting impairment substances (PWIS).

The cleaning is carried out on all wetted parts as well as on surfaces accessible from outside. To keep the purity level, the instruments are immediately packed in plastic foil after the cleaning process. The purity level remains as long as the instrument is kept in the closed original packaging.



Caution:

The IPT-2x in this version may not be used in oxygen applications. For this purpose, instruments are available in the special version "*Oil and grease-free for oxygen applications*".

3.4 Packaging, transport and storage

Packaging

Your instrument was protected by packaging during transport. Its capacity to handle normal loads during transport is assured by a test based on ISO 4180.

The packaging of standard instruments consists of environment-friendly, recyclable cardboard. For special versions, PE foam or PE foil is also used. Dispose of the packaging material via specialised recycling companies.

Transport

Transport must be carried out in due consideration of the notes on the transport packaging. Nonobservance of these instructions can cause damage to the device.

Transport inspection

The delivery must be checked for completeness and possible transit damage immediately at receipt. Ascertained transit damage or concealed defects must be appropriately dealt with.

Storage

Up to the time of installation, the packages must be left closed and stored according to the orientation and storage markings on the outside.

Unless otherwise indicated, the packages must be stored only under the following conditions:

- Not in the open
- Dry and dust free
- Not exposed to corrosive media
- Protected against solar radiation

Storage and transport temperature

- Avoiding mechanical shock and vibration
- Storage and transport temperature see chapter "*Supplement - Technical data - Ambient conditions*"
- Relative humidity 20 ... 85 %

Lifting and carrying

With an instrument weight of more than 18 kg (39.68 lbs) suitable and approved equipment must be used for lifting and carrying.

4 Mounting

4.1 General instructions

Suitability for the process conditions

Make sure before mounting that all parts of the instrument exposed to the process are suitable for the existing process conditions.

These are mainly:

- Active measuring component
- Process fitting
- Process seal

Process conditions in particular are:

- Process pressure
- Process temperature
- Chemical properties of the medium
- Abrasion and mechanical influences

You can find detailed information on the process conditions in chapter "*Technical data*" as well as on the type label.

Suitability for the ambient conditions

The instrument is suitable for standard and extended ambient conditions acc. to DIN/EN/IEC/ANSI/ISA/UL/CSA 61010-1.

Protection against moisture

Protect your instrument against moisture ingress through the following measures:

- Use a suitable connection cable (see chapter "*Connecting to power supply*")
- Tighten the cable gland
- When mounting horizontally, turn the housing so that the cable gland points downward
- Loop the connection cable downward in front of the cable gland

This applies mainly to outdoor installations, in areas where high humidity is expected (e.g. through cleaning processes) and on cooled or heated vessels.

To maintain the housing protection, make sure that the housing lid is closed during operation and locked, if necessary.

Make sure that the degree of contamination specified in chapter "*Technical data*" meets the existing ambient conditions.

Screwing in

On instruments with threaded process fitting, the hexagon must be tightened with a suitable wrench. For the proper wrench size see chapter "*Dimensions*".



Warning:

The housing must not be used to screw the instrument in! Applying tightening force can damage internal parts of the housing.

Vibrations

If there is strong vibration at the mounting location, the instrument version with external housing should be used. See chapter "*External housing*".

Temperature limits

Higher process temperatures often mean also higher ambient temperatures. Make sure that the upper temperature limits stated in chapter "Technical data" for the environment of the electronics housing and connection cable are not exceeded.

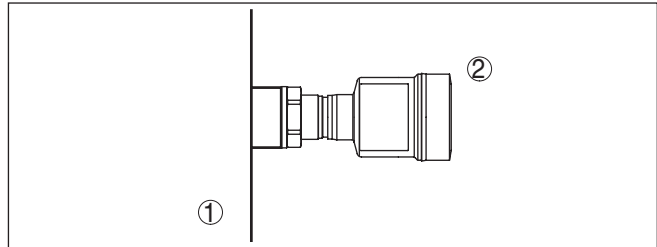


Fig. 6: Temperature ranges

- 1 Process temperature
- 2 Ambient temperature

Filter elements

4.2 Ventilation and pressure compensation

Ventilation and pressure compensation are carried out with IPT-2x via a filter element. It is air permeable and moisture-blocking.



Caution:

The filter element causes a time-delayed pressure compensation. When quickly opening/closing the housing cover, the measured value can change for approx. 5 s by up to 15 mbar.

For effective ventilation, the filter element must always be free of buildup.



Caution:

Do not use a high-pressure cleaner. The filter element could be damaged, which would allow moisture into the housing.

The following paragraphs describe how the filter element is arranged in the different instrument versions.

Instruments in non-Ex and Ex-ia version

The filter element is mounted into the electronics housing. It has the following functions:

- Ventilation of the electronics housing
- Atmospheric pressure compensation (with relative pressure measuring ranges)

→ Turn the housing so that the filter element points downward after the instrument is installed. This provides better protection against buildup.

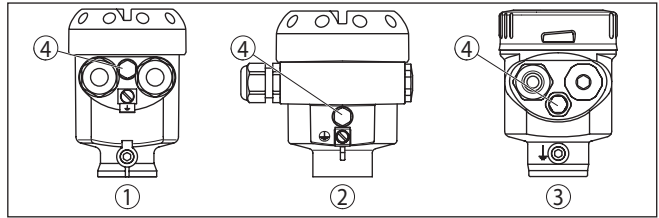


Fig. 7: Position of the filter element - non-Ex, Ex-ia version

- 1 Plastic, stainless steel housing (precision casting)
- 2 Aluminium housing
- 3 Stainless steel housing (electropolished)
- 4 Filter element

With the following instruments a blind plug is installed instead of the filter element:

- Instruments in protection IP 66/IP 68 (1 bar) - ventilation via capillaries in non-detachable cable
- Instruments with absolute pressure

Instruments in Ex-d version

The filter element is integrated in the process assembly. It is located in a rotatable metal ring and has the following function:

- Atmospheric pressure compensation (with relative pressure measuring ranges)
- Turn the metal ring in such a way that the filter element points downward after installation of the instrument. This provides better protection against buildup.

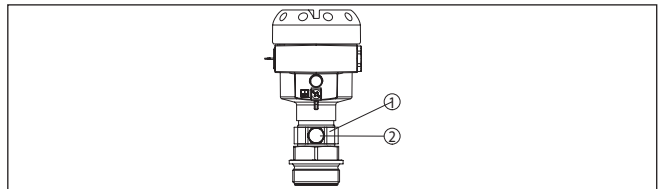


Fig. 8: Position of the filter element - Ex-d version

- 1 Rotatable metal ring
- 2 Filter element

Instruments with absolute pressure have a blind plug mounted instead of the filter element.

Instruments with Second Line of Defense

The filter element is mounted into the electronics housing. It has the following functions:

- Ventilation of the electronics housing
- Turn the housing so that the filter element points downward after the instrument is installed. This provides better protection against buildup.

The process assembly of instruments with Second Line of Defense (gastight leadthrough) is completely encapsulated. An absolute pressure measuring cell is used so that no ventilation is required.

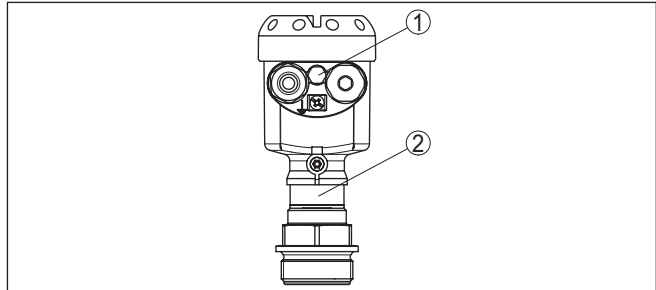


Fig. 9: Position of the filter element - gastight leadthrough

1 Filter element

Instruments in IP 69K version

The filter element is mounted into the electronics housing. It has the following functions:

- Ventilation of the electronics housing
- Atmospheric pressure compensation (with relative pressure measuring ranges)

→ Turn the housing so that the filter element points downward after the instrument is installed. This provides better protection against buildup.

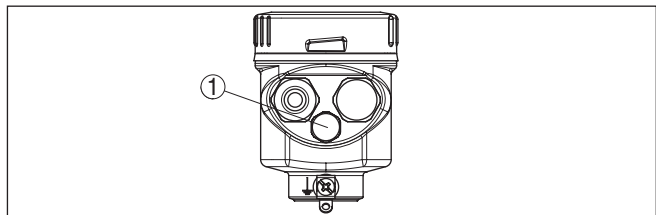


Fig. 10: Position of the filter element - IP 69K version

1 Filter element

Instruments with absolute pressure have a blind plug mounted instead of the filter element.

4.3 Combination Master - Slave

In principle, any sensor combination within the instrument series is allowed. The following requirements must be fulfilled:

- Configuration, Master sensor suitable for electronic differential pressure
- Pressure type is identical for both sensors, i.e. relative pressure/relative pressure or absolute pressure/absolute pressure
- Master sensor measures the higher pressure
- Measurement setup as shown in the following chapters

The measuring range of each sensor is selected such that it fits the measuring loop. For this, the max. recommended turn down must be noted. See chapter "*Technical data*". It is absolutely necessary the the measuring ranges of Master and Slave correspond.

Measurement result = Measured value of Master (total pressure) - measured value of Slave (static pressure)

Depending on the application, individual combinations can result, see following examples:

Example - large vessel

Data

Application: Level measurement

Medium: Water

Vessel height: 12 m, hydrostatic pressure = $12 \text{ m} \times 1000 \text{ kg/m}^3 \times 9.81 \text{ m/s}^2 = 117.7 \text{ kPa} = 1.18 \text{ bar}$

Superimposed pressure: 1 bar

Total pressure: $1.18 \text{ bar} + 1 \text{ bar} = 2.18 \text{ bar}$

Instrument selection

Nominal measuring range Master: 2.5 bar

Nominal measuring range Slave: 1 bar

Turn Down: $2.5 \text{ bar} / 1.18 \text{ bar} = 2.1 : 1$

Example - small vessel

Data

Application: Level measurement

Medium: Water

Vessel height: 500 mm, hydrostatic pressure = $0.50 \text{ m} \times 1000 \text{ kg/m}^3 \times 9.81 \text{ m/s}^2 = 4.9 \text{ kPa} = 0.049 \text{ bar}$

Superimposed pressure: 350 mbar = 0.35 bar

Total pressure: $0.049 \text{ bar} + 0.35 \text{ bar} = 0.399 \text{ bar}$

Instrument selection

Nominal measuring range Master: 0.4 bar

Nominal measuring range Slave: 0.4 bar

Turn Down: $0.4 \text{ bar} / 0.049 \text{ bar} = 8.2 : 1$

Example - orifice in pipeline

Data

Application: Differential pressure measurement

Medium: Gas

Static pressure: 0.8 bar

Differential pressure on orifice: 50 mbar = 0.050 bar

Total pressure: $0.8 \text{ bar} + 0.05 \text{ bar} = 0.85 \text{ bar}$

Instrument selection

Nominal measuring range Master: 1 bar

Nominal measuring range Slave: 1 bar

Turn Down: $1 \text{ bar} / 0.050 \text{ bar} = 20 : 1$

Output measured values The measuring result (level, pressure difference) as well as measured value Slave (static or superimposed pressure) are outputted by the sensor. Depending on the instrument version, output as 4 ... 20 mA signal or digitally via HART, Profibus PA or Foundation Fieldbus.

4.4 Level measurement

Measurement setup

The master/slave combination is suitable for level measurement in a pressurized vessel

Keep the following in mind when setting up the measuring system:

- Mount the master sensor below the min. level
- Do not mount the master sensor close to the filling stream or emptying area
- Mount the master sensor so that it is protected against pressure shocks from the stirrer
- Mount the slave sensor above the max. level

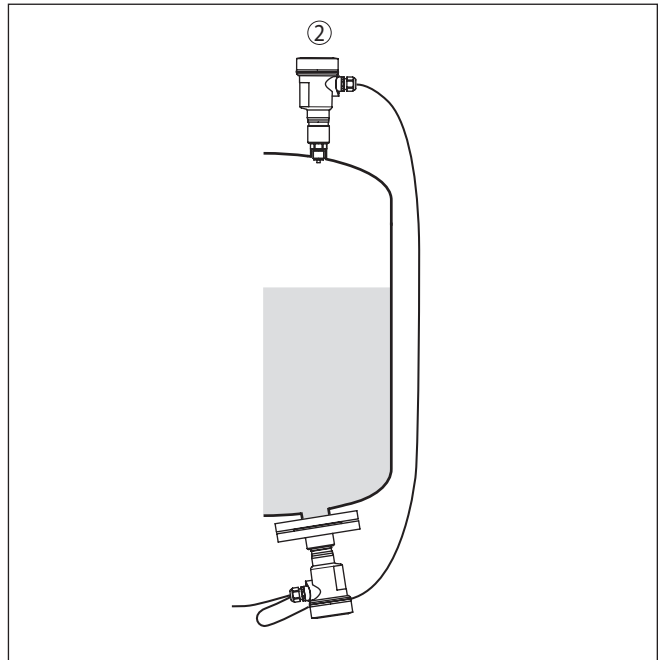


Fig. 11: Measurement setup, level measurement in pressurized vessel

1 IPT-2x

2 IPT-2x, slave sensor

4.5 Differential pressure measurement

Measurement setup

The master/slave combination is suitable for differential pressure measurement

Take note of the following instructions for the measurement setup, for example in gases:

- Mount the instruments above the measuring point

Possible condensation can then drain off into the process line.

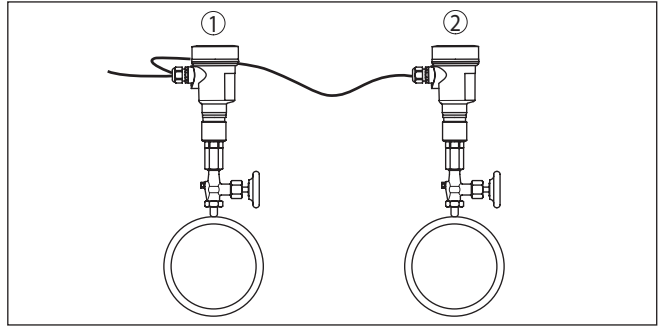


Fig. 12: Measurement setup for differential pressure measurement of gases in pipelines

1 IPT-2x

2 IPT-2x, slave sensor

Measurement setup

4.6 Interface measurement

The master/slave combination is suitable for interface measurement

Requirements for a functioning measurement are:

- Vessel with changing level
- Products with steady density
- Interface always between the measurement points
- Total level always above the upper measurement point

The mounting distance h of the two sensors should be at least 10 %, better 20 %, of the final value of the sensor measuring range. A bigger distance increases the accuracy of the interface measurement.

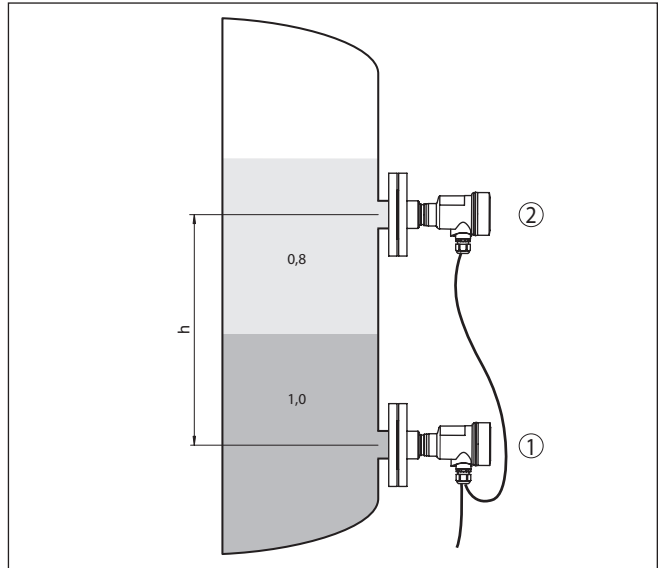


Fig. 13: Measurement setup with interface measurement, h = distance between the two measuring points

1 IPT-2x

2 IPT-2x, slave sensor

The interface measurement is possible in open as well as in closed vessels.

4.7 Density measurement

Measurement setup

The master/slave combination is suitable for density measurement. Requirements for a functioning measurement are:

- Vessel with changing level
- Distance between the measurement points as large as possible
- Level always above the upper measuring point

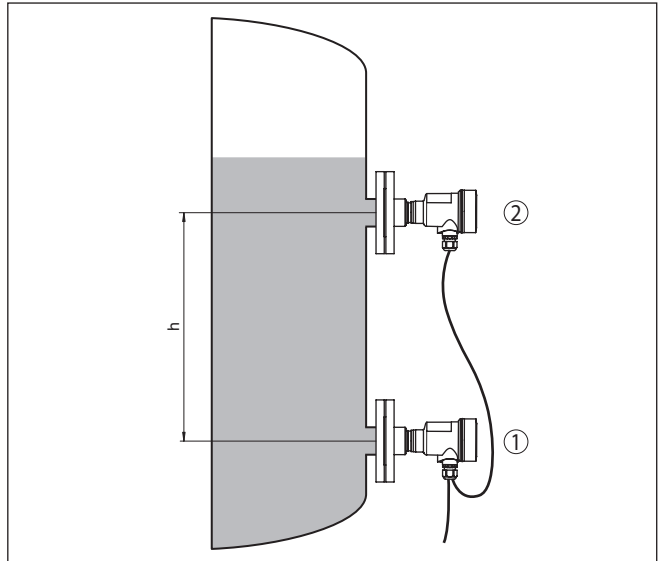


Fig. 14: Measurement setup for density measurement, h = distance between the two measuring points

1 IPT-2x

2 IPT-2x, slave sensor

The mounting distance h of the two sensors should be at least 10 %, better 20 %, of the final value of the sensor measuring range. A bigger distance increases the accuracy of the density measurement.

Slight density changes cause only slight changes of the measured differential pressure. The measuring range must hence be selected accordingly.

The density measurement is possible in open as well as in closed vessels.

4.8 Density-compensated level measurement

The master/slave combination is suitable for density-compensated level measurement

Keep the following in mind when setting up the measuring system:

- Mount the master sensor below the min. level
- Mount the slave sensor above the master sensor
- Mount both sensors away from the filling stream and emptying and protected against pressure shocks from the stirrer

Measurement setup

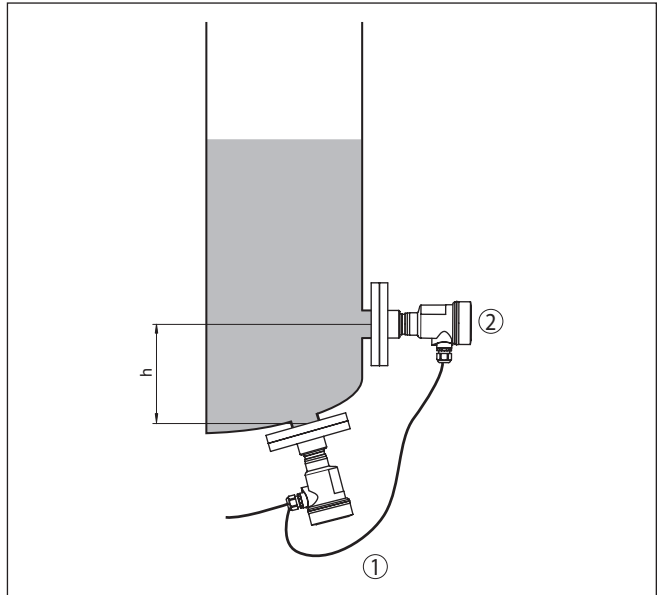


Fig. 15: Measurement setup for density-compensated level measurement, h = distance between the two measuring points

1 IPT-2x

2 IPT-2x, slave sensor

The mounting distance h of the two sensors should be at least 10 %, better 20 %, of the final value of the sensor measuring range. A bigger distance increases the accuracy of the density compensation.

The density-compensated level measurement starts with the stored density 1 kg/dm^3 . As soon as both sensors are covered, this value will be replaced by the calculated density. Density compensation means that the level value in height units and the adjustment values do not change in case of a fluctuating density.

The density-compensated level measurement is only possible in open, i.e. unpressurized vessels.

4.9 External housing

Configuration

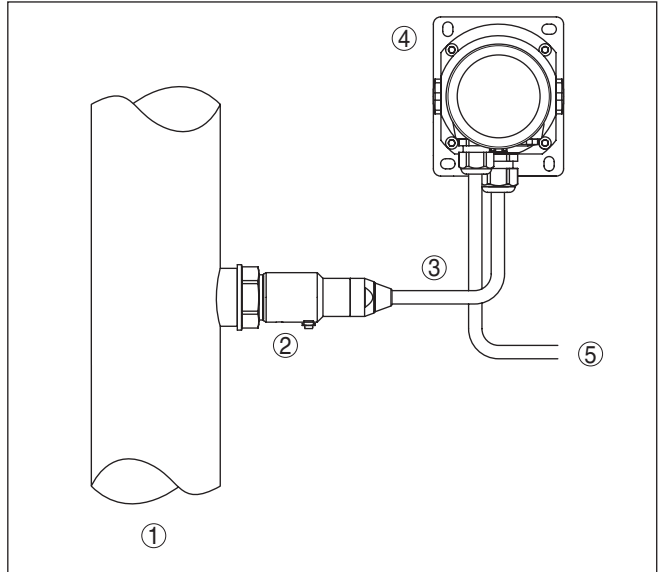


Fig. 16: Configuration, process module, external housing

- 1 Pipeline
- 2 Process module
- 3 Connection cable process assembly - External housing
- 4 External housing
- 5 Signal cable

Mounting

1. Mark the holes according to the following drilling template
2. Fasten wall mounting plate with 4 screws

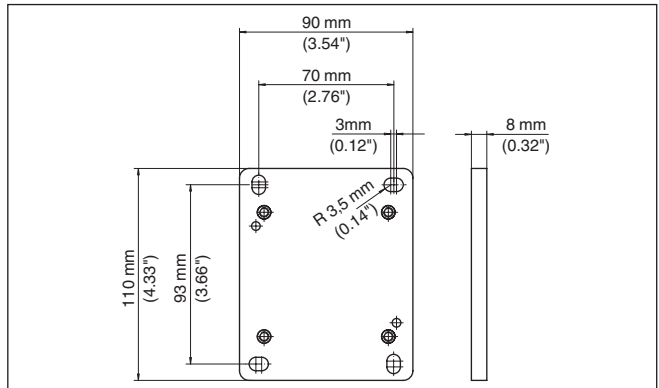


Fig. 17: Drilling template - wall mounting plate

5 Connecting to power supply

5.1 Preparing the connection

Safety instructions

Always keep in mind the following safety instructions:



Warning:

Connect only in the complete absence of line voltage.

- The electrical connection must only be carried out by trained personnel authorised by the plant operator.
- If overvoltage surges are expected, overvoltage arresters should be installed.

Voltage supply

The voltage supply and the signal transmission are carried out via the four-wire, screened connection cable from the master sensor.

You can find the data for this signal circuit in chapter "*Technical data*".

Cable screening and grounding

The screening of the cable between master and slave sensor must be connected on both ends to ground potential. In the sensor, the screening is connected directly to the internal ground terminal. The ground terminal on the outside of the housing must be connected to the ground potential (low impedance).

Cable glands

Metric threads

In the case of instrument housings with metric thread, the cable glands are screwed in at the factory. They are sealed with plastic plugs as transport protection.

You have to remove these plugs before electrical connection.

NPT thread

In the case of instrument housings with self-sealing NPT threads, it is not possible to have the cable entries screwed in at the factory. The free openings for the cable glands are therefore covered with red dust protection caps as transport protection.

Prior to setup you have to replace these protective caps with approved cable glands or close the openings with suitable blind plugs.

On plastic housings, the NPT cable gland or the Conduit steel tube must be screwed into the threaded insert without grease.

Max. torque for all housings, see chapter "*Technical data*".

5.2 Connecting

Connection technology

The connection to the Master sensor is carried out through spring-loaded terminals in the respective housing. For this, use the supplied, confectioned cable. Solid cores as well as flexible cores with cable end sleeves are inserted directly into the terminal openings.

In case of flexible cores without end sleeves, press the terminal from above with a small screwdriver, the terminal opening is then free. When the screwdriver is released, the terminal closes again.



Information:

The terminal block is pluggable and can be removed from the electronics. To do this, lift the terminal block with a small screwdriver and pull it out. When reinserting the terminal block, you should hear it snap in.

You can find further information on the max. wire cross-section under "*Technical data - Electromechanical data*".

Connection procedure

Proceed as follows:

1. Unscrew the housing lid
2. Loosen compression nut of the cable gland and remove blind plug
3. Remove approx. 10 cm (4 in) of the cable mantle, strip approx. 1 cm (0.4 in) insulation from the individual wires or use supplied connection cable
4. Insert the cable into the sensor through the cable entry



Fig. 18: Connection steps 5 and 6

5. Insert the wire ends into the terminals according to the wiring plan
 6. Check the hold of the wires in the terminals by lightly pulling on them
 7. Connect the screen to the internal ground terminal, connect the external ground terminal to potential equalisation
 8. Tighten the compression nut of the cable entry gland. The seal ring must completely encircle the cable
 9. Unscrew the blind plug on the Master, screw in the supplied cable gland
 10. Connection cable to Master, see steps 3 to 8
 11. Screw the housing lid back on
- The electrical connection is finished.

5.3 Single chamber housing



The following illustration applies to the non-Ex, Ex-ia and Ex-d-ia version.

Electronics and terminal compartment

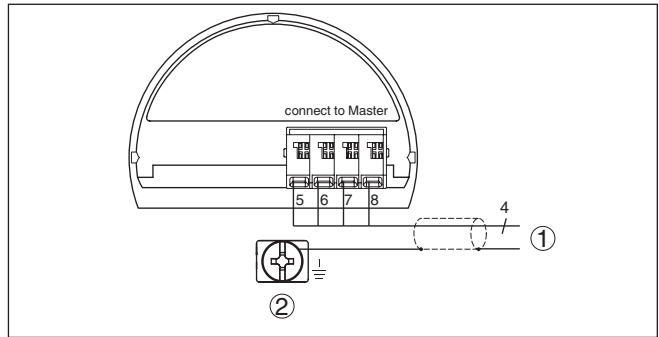


Fig. 19: Wiring plan IPT-2x Slave sensor

- 1 To the Master sensor
- 2 Ground terminal for connection of the cable screen¹⁾

5.4 External housing with version IP 68 (25 bar)

Overview

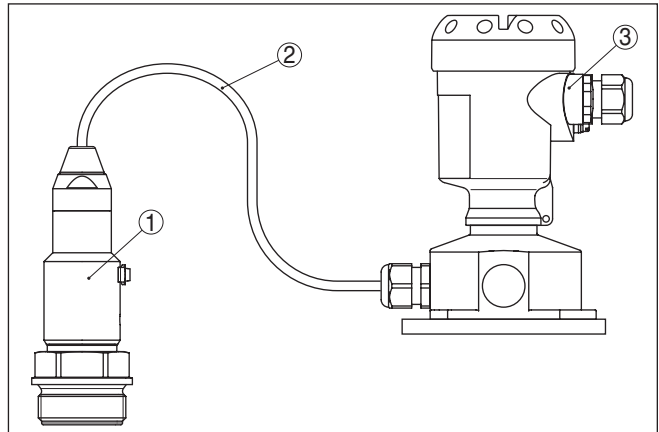


Fig. 20: IPT-2x in IP 68 version 25 bar with axial cable outlet, external housing

- 1 Transmitter
- 2 Connection cable
- 3 External housing

¹⁾ Connect screen here. Connect ground terminal on the outside of the housing to ground as prescribed. The two terminals are galvanically connected.

Electronics and connection compartment for power supply

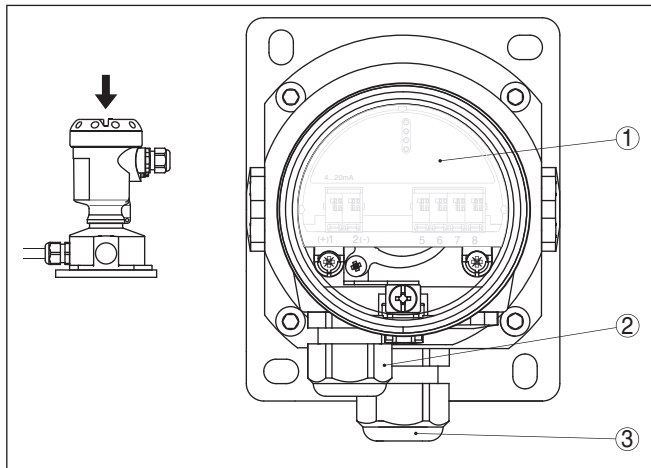


Fig. 21: Electronics and terminal compartment

- 1 Electronics module
- 2 Cable gland for voltage supply
- 3 Cable gland for connection cable, transmitter

Terminal compartment, housing socket

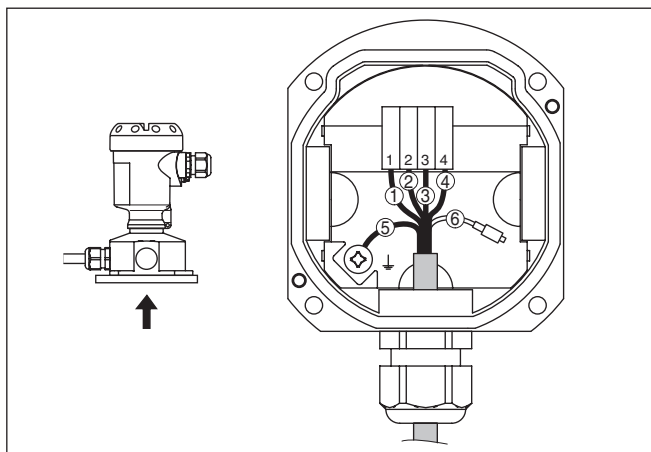


Fig. 22: Connection of the sensor in the housing base

- 1 Yellow
- 2 White
- 3 Red
- 4 Black
- 5 Shielding
- 6 Breather capillaries

Electronics and terminal compartment

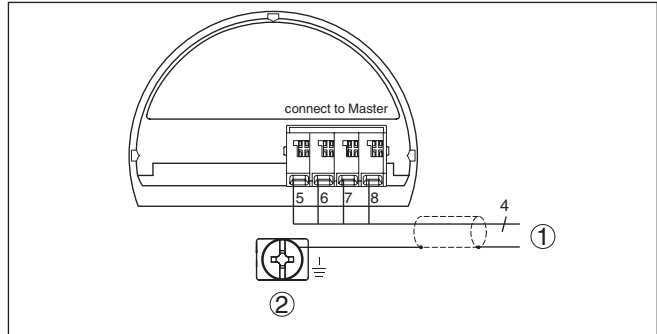


Fig. 23: Wiring plan IPT-2x Slave sensor

- 1 To the Master sensor
- 2 Ground terminal for connection of the cable screen²⁾

Connection example, electronic differential pressure

5.5 Connection example

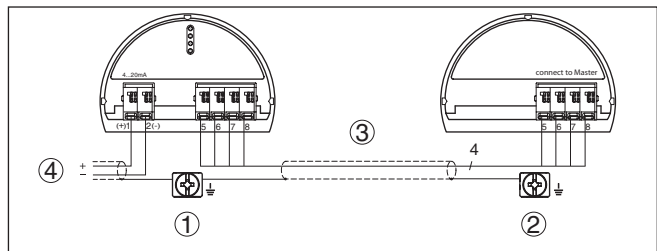


Fig. 24: Connection example, electronic differential pressure

- 1 Master sensor
- 2 Slave sensor
- 3 Connection cable
- 4 Supply and signal circuit, Master sensor

Connection between master and sensor is carried out according to the table:

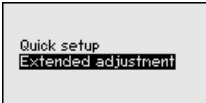
Master sensor	Slave sensor
Terminal 5	Terminal 5
Terminal 6	Terminal 6
Terminal 7	Terminal 7
Terminal 8	Terminal 8

²⁾ Connect screen here. Connect ground terminal on the outside of the housing to ground as prescribed. The two terminals are galvanically connected.

6 Set up with the display and adjustment module

6.1 Parameter adjustment - Extended adjustment

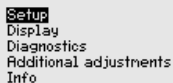
For technically demanding measuring points, you can carry out extended settings in "*Extended adjustment*".



Quick setup
Extended adjustment

Main menu

The main menu is divided into five sections with the following functions:



Setup
Display
Diagnostics
Additional adjustments
Info

Setup: Settings, e.g., for measurement loop name, application, units, position correction, adjustment, signal output

Display: Settings, e.g., for language, measured value display, lighting

Diagnostics: Information, e.g. on instrument status, pointer, measurement certainty, simulation

Additional adjustments: PIN, date/time, reset, copy function

Info: Instrument name, hardware and software version, date of manufacture, sensor features

In the main menu item "*Setup*", the individual submenu items should be selected one after the other and provided with the correct parameter values.

The following submenu points are available:



Setup
Measurement loop name
Application
Units
Sensor mounting correction
Adjustment

Setup
Damping
Current output
Look adjustment
Measurement loop name

In the following section, the menu items from the menu "*Setup*" for electronic differential pressure measurement are described in detail. Depending on the selected application, different sections are relevant.



Information:

Further menu items of the menu "*Setup*" as well as the complete menus "*Display*", "*Diagnostics*", "*Additional adjustments*" and "*Info*" are described in the operating instructions of the respective master sensor.

Setup - Application

In this menu item you activate/deactivate the slave sensor for electronic differential pressure and select the application.

The IPT-2x in conjunction with a slave sensor can be used for flow, differential pressure, density and interface measurement. The default

setting is differential pressure measurement. Switchover is carried out in the adjustment menu.

If you have connected a slave sensor, you confirm this with "Activate".



Note:

It is absolutely necessary to activate the slave sensor to have the applications displayed in the electronic differential pressure measurement menus.

Setup Measurement loop name Application Units Sensor mounting correction Adjustment	Slave for electronic differential pressure Enabled! Application Differential pressure	Application Level Flow ✓ Differen. press. Density Interface
Application Density Interface ✓ Density-comp. level meas. Level		

Enter the requested parameters via the appropriate keys, save your settings with **[OK]** and jump to the next menu item with the **[ESC]** and the **[→]** key.

Setup - Units

In this menu item, you determine the units for the "Min. adjustment/Zero" and "Max. adjustment/Span" as well as the static pressure.

Setup Measurement loop name Application Units Sensor mounting correction Adjustment	Units Units of measurement Stat. pressure	Units of measurement m Temperature unit °C
---	--	---

If the level should be adjusted in a height unit, the density of the medium must also be entered later during the adjustment.

In addition, the unit is determined in the menu item "Peak value temperature".

Enter the requested parameters via the appropriate keys, save your settings with **[OK]** and jump to the next menu item with the **[ESC]** and the **[→]** key.

Setup - Position correction

Especially with chemical seal systems, the installation position of the instrument can shift (offset) the measured value. Position correction compensates this offset. In the process, the actual measured value is taken over automatically. With relative pressure measuring cells a manual offset can also be carried out.

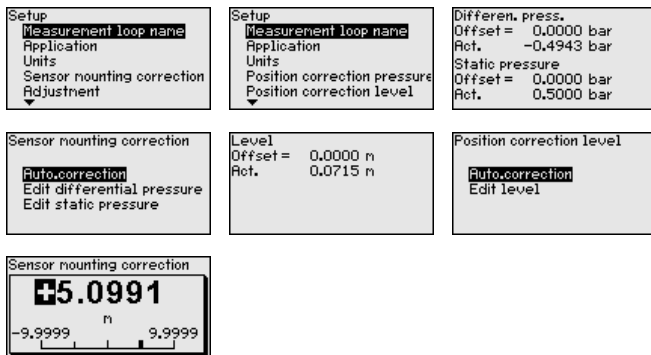
There are the following possibilities for a position correction with a master/slave combination

- Automatic correction for both sensors
- Manual correction for the Master (differential pressure)
- Manual correction for the Slave (static pressure)

With a master/slave combination in the application "Density-compensated level measurement" there are the following additional options for the position correction

- Automatic correction, master (level)

- Manual correction for the Master (level)



During an automatic position correction, the current measured value is accepted as the correction value. This value must not be influenced/corrupted by product coverage or static pressure.

In case of a manual position correction, the offset value is determined by the user. Select for this purpose the function "Edit" and enter the requested value.

Save your settings with **[OK]** and move with **[ESC]** and **[>]** to the next menu item.

After the position correction is carried out, the actual measured value is corrected to 0. The corrective value appears with an inverse sign as offset value in the display.

The position correction can be repeated any number of times.

Setup - Adjustment

IPT-2x always measures pressure independently of the process variable selected in the menu item "Application". To output the selected process variable correctly, an allocation of the output signal to 0 % and 100 % must be carried out (adjustment).

With the application "Level", the hydrostatic pressure, e.g. with full and empty vessel, is entered for adjustment. A superimposed pressure is detected by the slave sensor and automatically compensated. See the following example:

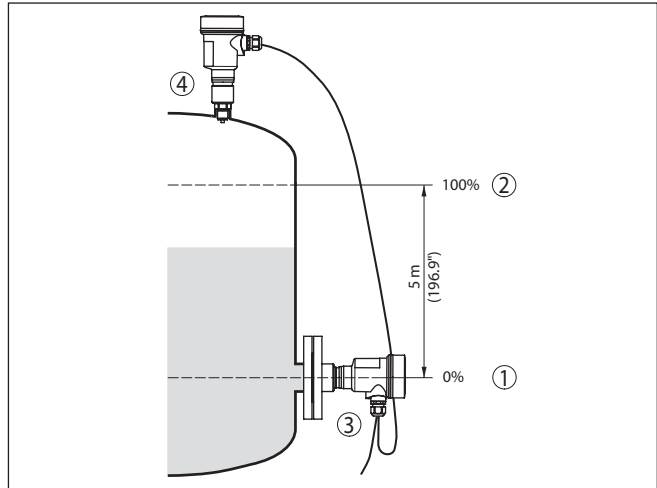


Fig. 25: Parameter adjustment example "Min./max. adjustment, level measurement"

- 1 Min. level = 0 % corresponds to 0.0 mbar
- 2 Max. level = 100 % corresponds to 490.5 mbar
- 3 IPT-2x
- 4 IPT-2x, slave sensor

If these values are not known, an adjustment with filling levels of e.g. 10 % and 90 % is also possible. By means of these settings, the real filling height is then calculated.

The actual product level during this adjustment is not important, because the min./max. adjustment is always carried out without changing the product level. These settings can be made ahead of time without the instrument having to be installed.



Note:

If the adjustment ranges are exceeded, the entered value will not be accepted. Editing can be interrupted with **[ESC]** or corrected to a value within the adjustment ranges.

For the other process variables such as e.g. process pressure, differential pressure or flow, the adjustment is performed in like manner.

Setup - Min. adjustment Level

Proceed as follows:

1. Select the menu item "Setup" with **[>]** and confirm with **[OK]**.
Now select with **[>]** the menu item "Adjustment", then "Min. adjustment" and confirm with **[OK]**.



2. Edit the percentage value with **[OK]** and set the cursor to the requested position with **[>]**.

- Set the requested percentage value (e.g. 10 %) with **[+]** and save with **[OK]**. The cursor jumps now to the pressure value.
- Enter the pressure value corresponding to the min. level (e.g. 0 mbar).
- Save settings with **[OK]** and move with **[ESC]** and **[->]** to the max. adjustment.

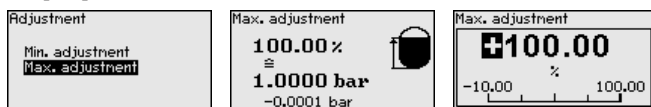
The min. adjustment is finished.

For an adjustment with filling, simply enter the actual measured value indicated at the bottom of the display.

Setup - Max. adjustment Level

Proceed as follows:

- Select with **[->]** the menu item Max. adjustment and confirm with **[OK]**.



- Edit the percentage value with **[OK]** and set the cursor to the requested position with **[->]**.
- Set the requested percentage value (e.g. 90 %) with **[+]** and save with **[OK]**. The cursor jumps now to the pressure value.
- Enter the pressure value for the full vessel (e.g. 900 mbar) corresponding to the percentage value.
- Save settings with **[OK]**

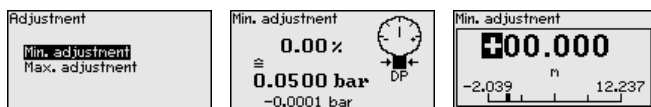
The max. adjustment is finished.

For an adjustment with filling, simply enter the actual measured value indicated at the bottom of the display.

Setup - Min. adjustment, flow

Proceed as follows:

- Select the menu item "Setup" with **[->]** and confirm with **[OK]**. Now select with **[->]** the menu item "Min. adjustment" and confirm with **[OK]**.



- Edit the mbar value with **[OK]** and set the cursor to the requested position with **[->]**.
- Set the requested mbar value with **[+]** and store with **[OK]**.
- Change with **[ESC]** and **[->]** to the span adjustment

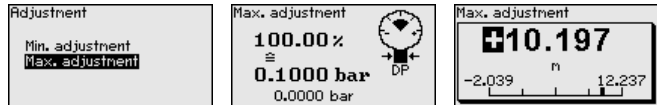
The min. adjustment is finished.

For an adjustment with pressure, simply enter the actual measured value indicated at the bottom of the display.

Setup - Max. adjustment, flow

Proceed as follows:

1. Select with **[>]** the menu item Max. adjustment and confirm with **[OK]**.



2. Edit the mbar value with **[OK]** and set the cursor to the requested position with **[>]**.
3. Set the requested mbar value with **[+]** and store with **[OK]**.

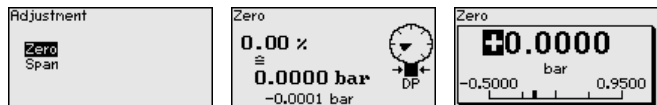
The max. adjustment is finished.

For an adjustment with pressure, simply enter the actual measured value indicated at the bottom of the display.

Setup - Zero adjustment, differential pressure

Proceed as follows:

1. Select the menu item "Setup" with **[>]** and confirm with **[OK]**.
Now select with **[>]** the menu item "Zero adjustment" and confirm with **[OK]**.



2. Edit the mbar value with **[OK]** and set the cursor to the requested position with **[>]**.
3. Set the requested mbar value with **[+]** and store with **[OK]**.
4. Change with **[ESC]** and **[>]** to the span adjustment

The zero adjustment is finished.



Information:

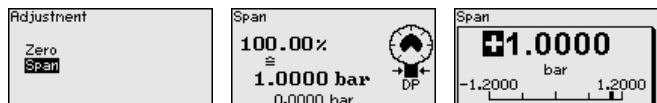
The Zero adjustment shifts the value of the span adjustment. The span, i.e. the difference between these values, however, remains unchanged.

For an adjustment with pressure, simply enter the actual measured value indicated at the bottom of the display.

Setup - span adjustment, differential pressure

Proceed as follows:

1. Select with **[>]** the menu item Span adjustment and confirm with **[OK]**.



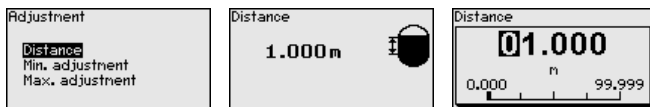
2. Edit the mbar value with **[OK]** and set the cursor to the requested position with **[>]**.
3. Set the requested mbar value with **[+]** and store with **[OK]**.

The span adjustment is finished.

For an adjustment with pressure, simply enter the actual measured value indicated at the bottom of the display.

Setup - Distance, density Proceed as follows:

- Select in the menu item "Setup" with **[>]** "Adjustment" and confirm with **[OK]**. Now confirm the menu item "Distance" with **[OK]**.



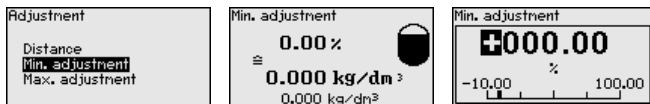
- Edit the sensor distance with **[OK]** and set the cursor to the requested position with **[>]**.
- Set the distance with **[+]** and save with **[OK]**.

The adjustment of the distance is hence finished.

Setup - Min. adjustment, density

Proceed as follows:

- Select the menu item "Setup" with **[>]** and confirm with **[OK]**. Now select with **[>]** the menu item "Min. adjustment" and confirm with **[OK]**.



- Edit the percentage value with **[OK]** and set the cursor to the requested position with **[>]**.
- Set the requested percentage value with **[+]** and save with **[OK]**. The cursor jumps now to the density value.
- Enter the min. density corresponding to the percentage value.
- Save settings with **[OK]** and move with **[ESC]** and **[>]** to the max. adjustment.

The min. adjustment for density is finished.

Setup - Max. adjustment, density

Proceed as follows:

- Select the menu item "Setup" with **[>]** and confirm with **[OK]**. Now select with **[>]** the menu item "Max. adjustment" and confirm with **[OK]**.

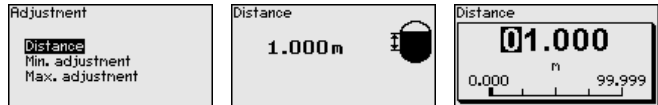


- Edit the percentage value with **[OK]** and set the cursor to the requested position with **[>]**.
- Set the requested percentage value with **[+]** and save with **[OK]**. The cursor jumps now to the density value.
- Enter the max. density value corresponding to the percentage value.

The max. adjustment for density is finished.

Setup - Distance Interface Proceed as follows:

- Select in the menu item "Setup" with [->] "Adjustment" and confirm with [OK]. Now confirm the menu item "Distance" with [OK].



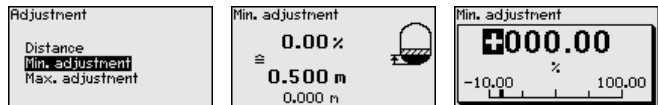
- Edit the sensor distance with [OK] and set the cursor to the requested position with [->].
- Set the distance with [+] and save with [OK].

The adjustment of the distance is hence finished.

Setup - Min. adjustment - Interface

Proceed as follows:

- Select the menu item "Setup" with [->] and confirm with [OK]. Now select with [->] the menu item "Min. adjustment" and confirm with [OK].



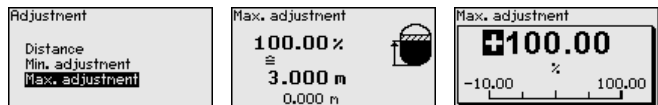
- Edit the percentage value with [OK] and set the cursor to the requested position with [->].
- Set the requested percentage value with [+] and save with [OK]. The cursor jumps now to the height value.
- Enter the min. height of the interface corresponding to the percentage value.
- Save settings with [OK] and move with [ESC] and [->] to the max. adjustment.

The min. adjustment for interface is thus finished.

Setup - Max. adjustment - Interface

Proceed as follows:

- Select the menu item "Setup" with [->] and confirm with [OK]. Now select with [->] the menu item "Max. adjustment" and confirm with [OK].



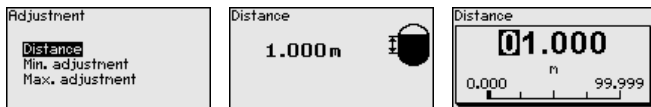
- Edit the percentage value with [OK] and set the cursor to the requested position with [->].
- Set the requested percentage value with [+] and save with [OK]. The cursor jumps now to the height value.
- Enter the max. height of the interface corresponding to the percentage value.

The max. adjustment for interface is finished.

Setup - Distance, level density-compensated

Proceed as follows:

- Select in the menu item "Setup" with **[>]** "Adjustment" and confirm with **[OK]**. Now confirm the menu item "Distance" with **[OK]**.



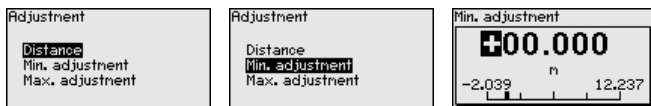
- Edit the sensor distance with **[OK]** and set the cursor to the requested position with **[>]**.
- Set the distance with **[+]** and save with **[OK]**.

The adjustment of the distance is hence finished.

Setup - Min. distance, level density-compensated

Proceed as follows:

- Select the menu item "Setup" with **[>]** and confirm with **[OK]**. Now select with **[>]** the menu item "Adjustment", then "Min. adjustment" and confirm with **[OK]**.



- Edit the percentage value with **[OK]** and set the cursor to the requested position with **[>]**.
- Set the requested percentage value (e.g. 0 %) with **[+]** and save with **[OK]**. The cursor jumps now to the pressure value.
- Enter the value corresponding to the min. level (e.g. 0 m).
- Save settings with **[OK]** and move with **[ESC]** and **[>]** to the max. adjustment.

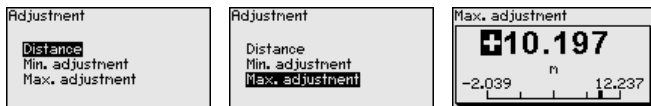
The min. adjustment is finished.

For an adjustment with filling, simply enter the actual measured value indicated at the bottom of the display.

Setup - Max. distance, level density-compensated

Proceed as follows:

- Select with **[>]** the menu item Max. adjustment and confirm with **[OK]**.



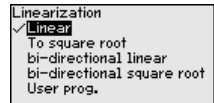
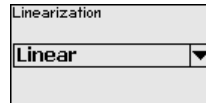
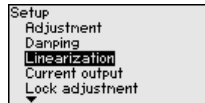
- Edit the percentage value with **[OK]** and set the cursor to the requested position with **[>]**.
- Set the requested percentage value (e.g. 100 %) with **[+]** and save with **[OK]**. The cursor jumps now to the pressure value.
- Enter the value for the full vessel (e.g. 10 m) corresponding to the percentage value.
- Save settings with **[OK]**

The max. adjustment is finished.

Setup - Linearisation

For an adjustment with filling, simply enter the actual measured value indicated at the bottom of the display.

A linearization is necessary for all applications in which the measured process variable does not increase linearly with the measured value. This applies for example to the flow measured via the differential pressure or the vessel volume measured via the level. Corresponding linearization curves are preprogrammed for such cases. They represent the correlation between the measured value percentage and process variable. The linearization applies to the measured value indication and the current output.



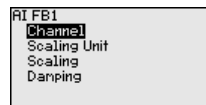
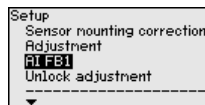
Caution:

Note the following, if the respective sensor is used as part of an over-fill protection system according to WHG:

If a linearisation curve is selected, the measuring signal is no longer necessarily linear to the filling height. This must be considered by the user especially when setting the switching point on the limit signal transmitter.

Setup - AI FB1

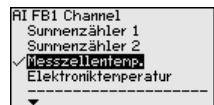
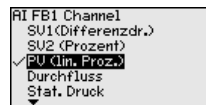
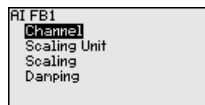
Since the parameter adjustment of the Function Block 1 (FB1) is very comprehensive, it was divided into various submenu items.



Setup - AI FB1 - Channel

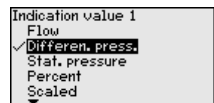
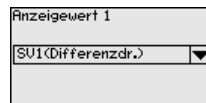
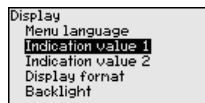
In menu item "Channel" you determine the input signal for further processing in AI FB 1.

As input signals, the output values of Transducer Block (TB) can be selected.



Display - Displayed value 1 and 2 - 4 ... 20 mA

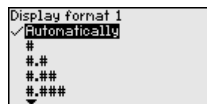
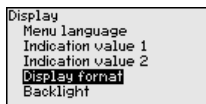
In this menu item, you define which measured value is displayed.



The default setting for the displayed value is "Differential pressure".

Display - Display format 1 and 2

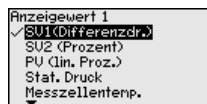
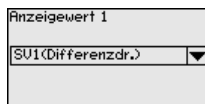
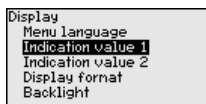
In this menu item you define the number of decimal positions with which the measured value is displayed.



The default setting for the display format is "Automatic".

Display - Displayed value 1 and 2 - bus systems

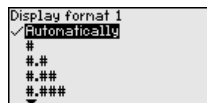
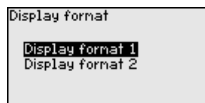
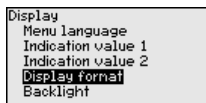
In this menu item, you define which measured value is displayed.



The default setting for the displayed value is "Differential pressure".

Display - Display format 1 and 2

In this menu item you define the number of decimal positions with which the measured value is displayed.

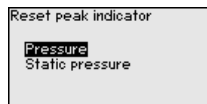
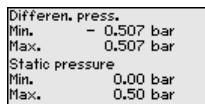
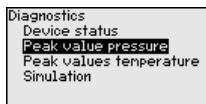


The default setting for the display format is "Automatic".

Diagnostics - Peak values, pressure

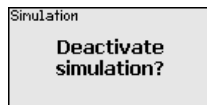
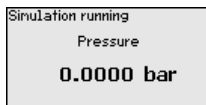
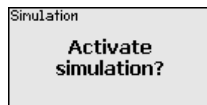
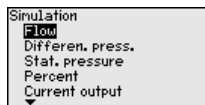
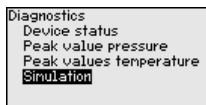
The respective min. and max. measured values for the differential pressure and static pressure are stored in the sensor. In menu item "Peak value, pressure", both values are displayed.

In another window you can carry out a reset of the peak values separately.



Diagnosis - Simulation 4 ... 20 mA/HART

In this menu item you can simulate measured values. This allows the signal path to be tested, e.g. through downstream indicating instruments or the input card of the control system.



Select the requested simulation variable and set the requested value.

To deactivate the simulation, you have to push the **[ESC]** key and confirm the message "Deactivate simulation" with the **[OK]** key.

**Caution:**

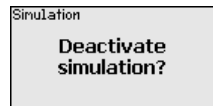
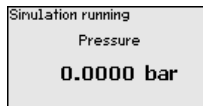
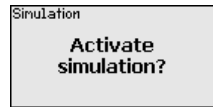
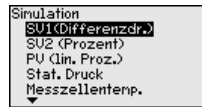
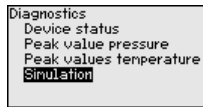
During simulation, the simulated value is outputted as 4 ... 20 mA current value and as digital HART signal. The status message within the context of the asset management function is "Maintenance".

**Note:**

Without manual deactivation, the sensor terminates the simulation automatically after 60 minutes.

Diagnosis - Simulation bus systems

In this menu item you can simulate measured values. This allows the signal path to be tested, e.g. through downstream indicating instruments or the input card of the control system.



Select the requested simulation variable and set the requested value.

To deactivate the simulation, you have to push the **[ESC]** key and confirm the message "Deactivate simulation" with the **[OK]** key.

**Caution:**

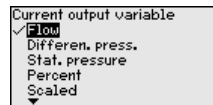
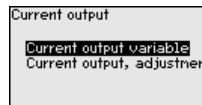
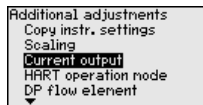
During simulation, the simulated value is outputted as digital signal. The status message along with the Asset Management function is "Maintenance".

**Note:**

Without manual deactivation, the sensor terminates the simulation automatically after 60 minutes.

Additional settings - Current output 1 and 2 (size)

In menu item "Current output, variable" you specify which measured variable is outputted via the current output.



The following selection is possible depending on the selected application:

- Flow
- Height - Interface
- Density
- Differential pressure
- Static pressure
- Percent
- Scaled
- Percent linearized
- Measuring cell temperature (ceramic measuring cell)

- Electronics temperature

Additional adjustments - Characteristics values, DP flow element

In this menu item, the units for the DP flow element are determined and the selection of mass or volume flow is carried out.

Additional adjustments Current output HART operation mode DP flow element Special parameter ▼	DP flow element Unit Adjustment	Unit Mass flow Volume flow
---	---------------------------------------	----------------------------------

Furthermore the adjustment for the volume or mass flow rate at 0 % or 100 % is carried out.

7 Diagnosis, asset management and service

7.1 Maintenance

Maintenance

If the device is used properly, no special maintenance is required in normal operation.

In some applications, product buildup on the diaphragm can influence the measuring result. Depending on the sensor and application, take precautions to ensure that heavy buildup, and especially a hardening thereof, is avoided.

7.2 Rectify faults

Reaction when malfunction occurs

The operator of the system is responsible for taking suitable measures to rectify faults.

Procedure for fault rectification

The first measures are:

- Evaluation of fault messages via the adjustment device
- Checking the output signal
- Treatment of measurement errors

Further comprehensive diagnostics options are available with a PC with PACTware and the suitable DTM. In many cases, the reasons can be determined in this way and faults rectified.

Reaction after fault rectification

Depending on the reason for the fault and the measures taken, the steps described in chapter "Setup" must be carried out again or must be checked for plausibility and completeness.

7.3 Exchange process module on version IP 68 (25 bar)

On version IP 68 (25 bar), the user can exchange the process module on site. Connection cable and external housing can be kept.

Required tools:

- Hexagon key wrench, size 2



Caution:

The exchange may only be carried out in the complete absence of line voltage.



In Ex applications, only a replacement part with appropriate Ex approval may be used.



Caution:

During exchange, protect the inner side of the parts against contamination and moisture.

Proceed as follows when carrying out the exchange:

1. Loosen the fixing screw with the hexagon key wrench
2. Carefully detach the cable assembly from the process module

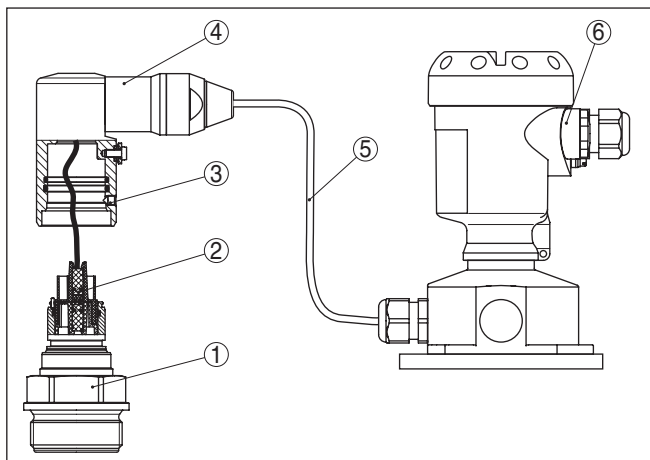


Fig. 26: IPT-2x in IP 68 version, 25 bar and lateral cable outlet, external housing

- 1 Process module
- 2 Plug connector
- 3 Fixing screw
- 4 Cable assembly
- 5 Connection cable
- 6 External housing

3. Loosen the plug connector
4. Mount the new process module on the measuring point
5. Plug the connector back in
6. Mount the cable assembly on the process module and turn it to the desired position
7. Tighten the fixing screw with the hexagon key wrench

The exchange is finished.

If there is no replacement part available on site, one can be ordered from the agency serving you.

The necessary serial number can be found on the type label of the instrument or on the delivery note.

7.4 Exchanging the electronics module

In case of a defect, the user can replace the electronics module with another one of identical type.



In Ex applications, only instruments and electronics modules with appropriate Ex approval may be used.

If there is no electronics module available on site, one can be ordered from the agency serving you.

7.5 Instrument repair

You can find information for a return shipment under "Service" on our local website.

If a repair is necessary, please proceed as follows:

- Complete one form for each instrument
- If necessary, state a contamination
- Clean the instrument and pack it damage-proof
- Attach the completed form and possibly also a safety data sheet to the instrument

8 Dismount

8.1 Dismounting steps

**Warning:**

Before dismounting, be aware of dangerous process conditions such as e.g. pressure in the vessel or pipeline, high temperatures, corrosive or toxic products etc.

Take note of chapters "*Mounting*" and "*Connecting to power supply*" and carry out the listed steps in reverse order.

8.2 Disposal

The instrument consists of materials which can be recycled by specialised recycling companies. We use recyclable materials and have designed the electronics to be easily separable.

Correct disposal avoids negative effects on humans and the environment and ensures recycling of useful raw materials.

Materials: see chapter "*Technical data*"

If you have no way to dispose of the old instrument properly, please contact us concerning return and disposal.

WEEE directive 2012/19/EU

This instrument is not subject to the WEEE directive 2012/19/EU and the respective national laws. Pass the instrument directly on to a specialised recycling company and do not use the municipal collecting points. These may be used only for privately used products according to the WEEE directive.

9 Supplement

9.1 Technical data

Note for approved instruments

The technical data in the respective safety instructions are valid for approved instruments (e.g. with Ex approval). These data can differ from the data listed herein, for example regarding the process conditions or the voltage supply.

Materials and weights

Materials, wetted (piezoresistive/strain gauge measuring cell)

Process fitting	316L
Diaphragm standard	316L
Diaphragm from measuring range 25 bar, Elgiloy (2.4711) with not flush version	
Seal ring, O-ring	FKM (VP2/A), EPDM (A+P 75.5/KW75F), FFKM (Perlast G75S), FEPM (Fluoraz SD890)
Seal process fitting thread G1½, EN 837	Klingersil C-4400

Materials, wetted (ceramic/metallic measuring cell)

Process fitting	316L
Diaphragm	Alloy C276 (2.4819), gold-coated 20 µ, gold/rhodium-coated 5 µ/1 µ ³⁾
Seal process fitting, thread G1½, DIN 3852-A	Klingersil C-4400
M44 x 1.25; DIN 13	FKM, FFKM, EPDM

Materials for applications in foodstuffs

Surface quality, hygienic process fittings, $R_a < 0.8 \mu\text{m}$ typ.

Seal below wall mounting plate with 3A approval EPDM

Materials, non-wetted parts

Type label support on connection cable	PE hard
Isolating liquid ceramic/metallic measuring cell	KN 92 medical white oil (FDA conform)
Internal transmission liquid piezoresistive measuring cell	Synthetic oil, Halocarbon oil ⁴⁾⁵⁾
Housing	
– Plastic housing	Plastic PBT (Polyester)
– Aluminium die-cast housing	Aluminium die-casting AlSi10Mg, powder-coated - basis: Polyester
– Stainless steel housing	316L

³⁾ Not on instruments with SIL qualification.

⁴⁾ Synthetic oil for measuring ranges up to 40 bar, FDA listed for the food processing industry. For measuring ranges up to 100 bar dry measuring cell.

⁵⁾ Halocarbon oil: Generally in oxygen applications, not with vacuum measuring ranges, not with absolute measuring ranges $< 1 \text{ bar}_{\text{abs}}$.

– Cable gland	PA, stainless steel, brass
– Sealing, cable gland	NBR
– Blind plug, cable gland	PA
– Seal between housing and housing lid	Silicone SI 850 R, NBR silicone-free
– Inspection window in housing cover	Polycarbonate, UL746-C listed (with Ex-d version: glass)
– Ground terminal	316L

External housing

– Housing	Plastic PBT (Polyester), 316L
– Socket, wall mounting plate	Plastic PBT (Polyester), 316L
– Seal between base and wall mounting plate	EPDM (fixed connected)
Inspection window in housing cover	Polycarbonate, UL746-C listed (with Ex-d version: glass)
Seal, housing lid	Silicone SI 850 R, NBR silicone-free
Ground terminal	316Ti/316L
Connection cable to the master sensor	PE, PUR

Weights

Total weight IPT-2x approx.	0.8 ... 8 kg (1.764 ... 17.64 lbs), depending on process fitting and housing
-----------------------------	--

Torques

Max. torque, metric process fittings

– G¼, G½	50 Nm (36.88 lbf ft)
– G½ front-flush, G1 front-flush	40 Nm (29.50 lbf ft)
– G1½ front-flush (piezoresistive measuring cell)	40 Nm (29.50 lbf ft)
– G1½ front-flush (ceramic/metallic measuring cell)	200 Nm (147.5 lbf ft)

Max. torque, non-metric process fittings

– ½ NPT inside, ¼ NPT, ≤ 40 bar/500 psig	50 Nm (36.88 lbf ft)
– ½ NPT inside, ¼ NPT, > 40 bar/500 psig	200 Nm (147.5 lbf ft)
– 7/16 NPT for tube ¼"	40 Nm (29.50 lbf ft)
– 9/16 NPT for tube 3/8"	50 Nm (36.88 lbf ft)

Max. torque for NPT cable glands and Conduit tubes

– Plastic housing	10 Nm (7.376 lbf ft)
– Aluminium/Stainless steel housing	50 Nm (36.88 lbf ft)

Input variable - Piezoresistive/Strain gauge measuring cell

The specifications are only an overview and refer to the measuring cell. Limitations due to the material and version of the process fitting as well as the selected pressure type are possible. The specifications on the nameplate apply.

Nominal measuring ranges and overload capability in bar/kPa

Nominal range	Overload capacity, max. pressure	Overload capacity, min. pressure
Gauge pressure		
0 ... +0.4 bar/0 ... +40 kPa	+1.2 bar/+120 kPa	-1 bar/-100 kPa
0 ... +1 bar/0 ... +100 kPa	+3 bar/+300 kPa	-1 bar/-100 kPa
0 ... +2.5 bar/0 ... +250 kPa	+7.5 bar/+750 kPa	-1 bar/-100 kPa
0 ... +10 bar/0 ... +1000 kPa	+30 bar/+3000 kPa	-1 bar/-100 kPa
0 ... +25 bar/0 ... +2500 kPa	+75 bar/+7500 kPa	-1 bar/-100 kPa
0 ... +40 bar/0 ... +4000 kPa	+120 bar/+12 MPa	-1 bar/-100 kPa
0 ... +100 bar/0 ... +10 MPa	+200 bar/+20 MPa	-1 bar/-100 kPa
0 ... +250 bar/0 ... +25 MPa	+500 bar/+50 MPa	-1 bar/-100 kPa
0 ... +600 bar/0 ... +60 MPa	+1200 bar/+120 MPa	-1 bar/-100 kPa
0 ... +1000 bar/0 ... +100 MPa	+1500 bar/+150 MPa	-1 bar/-100 kPa
-1 ... 0 bar/-100 ... 0 kPa	+3 bar/+300 kPa	-1 bar/-100 kPa
-1 ... +1.5 bar/-100 ... +150 kPa	+7.5 bar/+750 kPa	-1 bar/-100 kPa
-1 ... +10 bar/-100 ... +1000 kPa	+30 bar/+3000 kPa	-1 bar/-100 kPa
-1 ... +25 bar/-100 ... +2500 kPa	+75 bar/+7500 kPa	-1 bar/-100 kPa
-1 ... +40 bar/-100 ... +4000 kPa	+120 bar/+12 MPa	-1 bar/-100 kPa
-0.2 ... +0.2 bar/-20 ... +20 kPa	+1.2 bar/+120 kPa	-1 bar/-100 kPa
-0.5 ... +0.5 bar/-50 ... +50 kPa	+3 bar/+300 kPa	-1 bar/-100 kPa
Absolute pressure		
0 ... 1 bar/0 ... 100 kPa	3 bar/300 kPa	0 bar abs.
0 ... 2.5 bar/0 ... 250 kPa	7.5 bar/750 kPa	0 bar abs.
0 ... 10 bar/0 ... 1000 kPa	30 bar/3000 kPa	0 bar abs.
0 ... 25 bar/0 ... 2500 kPa	75 bar/+7500 kPa	0 bar abs.
0 ... 40 bar/0 ... 4000 kPa	120 bar/+12 MPa	0 bar abs.

Nominal measuring ranges and overload capacity in psi

Nominal range	Overload capacity, max. pressure	Overload capacity, min. pressure
Gauge pressure		
0 ... +5 psig	+15 psig	-14.5 psig
0 ... +15 psig	+45 psig	-14.5 psig
0 ... +30 psig	+90 psig	-14.5 psig
0 ... +150 psig	+450 psig	-14.5 psig
0 ... +300 psig	+600 psig	-14.5 psig
0 ... +500 psig	+1000 psig	-14.5 psig
0 ... +1500 psig	+3000 psig	-14.5 psig
0 ... +3000 psig	+6000 psig	-14.5 psig

Nominal range	Overload capacity, max. pressure	Overload capacity, min. pressure
0 ... +9000 psig	+18000 psig	-14.5 psig
0 ... +15000 psig	+30000 psig	-14.5 psig
-14.5 ... 0 psig	+45 psig	-14.5 psig
-14.5 ... +20 psig	+90 psig	-14.5 psig
-14.5 ... +150 psig	+450 psig	-14.5 psig
-14.5 ... +300 psig	+600 psig	-14.5 psig
-14.5 ... +600 psig	+1200 psig	-14.5 psig
-3 ... +3 psig	+15 psig	-14.5 psig
-7 ... +7 psig	+45 psig	-14.5 psig
Absolute pressure		
0 ... +15 psi	+45 psig	0 psi
0 ... +30 psi	+90 psig	0 psi
0 ... +150 psi	+450 psig	0 psi
0 ... +300 psi	+600 psig	0 psi
0 ... +500 psig	+1000 psig	0 psi

Input variable - Ceramic/metallic measuring cell

The specifications are only an overview and refer to the measuring cell. Limitations due to the material and version of the process fitting are possible. The specifications on the nameplate apply.

Nominal measuring ranges and overload capability in bar/kPa

Nominal range	Overload capacity, max. pressure	Overload capacity, min. pressure
Gauge pressure		
0 ... +0.1 bar/0 ... +10 kPa	+15 bar/+1500 kPa	-1 bar/-100 kPa
0 ... +0.4 bar/0 ... +40 kPa	+30 bar/+3000 kPa	-1 bar/-100 kPa
0 ... +1 bar/0 ... +100 kPa	+35 bar/+3500 kPa	-1 bar/-100 kPa
0 ... +2.5 bar/0 ... +250 kPa	+50 bar/+5000 kPa	-1 bar/-100 kPa
0 ... +10 bar/0 ... +1000 kPa	+50 bar/+5000 kPa	-1 bar/-100 kPa
0 ... +25 bar/0 ... +2500 kPa	+50 bar/+5000 kPa	-1 bar/-100 kPa
-1 ... 0 bar/-100 ... 0 kPa	+35 bar/+3500 kPa	-1 bar/-100 kPa
-1 ... +1.5 bar/-100 ... +150 kPa	+50 bar/+5000 kPa	-1 bar/-100 kPa
-1 ... +10 bar/-100 ... +1000 kPa	+50 bar/+5000 kPa	-1 bar/-100 kPa
-1 ... +25 bar/-100 ... +2500 kPa	+50 bar/+5000 kPa	-1 bar/-100 kPa
-0.05 ... +0.05 bar/-5 ... +5 kPa	+15 bar/+1500 kPa	-1 bar/-100 kPa
-0.2 ... +0.2 bar/-20 ... +20 kPa	+30 bar/+3000 kPa	-1 bar/-100 kPa
-0.5 ... +0.5 bar/-50 ... +50 kPa	+35 bar/+3500 kPa	-1 bar/-100 kPa
Absolute pressure		
0 ... 1 bar/0 ... 100 kPa	35 bar/3500 kPa	0 bar abs.

Density (min./max. adjustment)

- Percentage value -10 ... 100 %
- Density value according to the measuring ranges in kg/dm³

Interface (min./max. adjustment)

- Percentage value -10 ... 100 %
- Level value according to the measuring ranges in m

Max. permissible Turn Down

Unlimited (recommended 20 : 1)

Dynamic behaviour output

Dynamic characteristics depending on medium and temperature

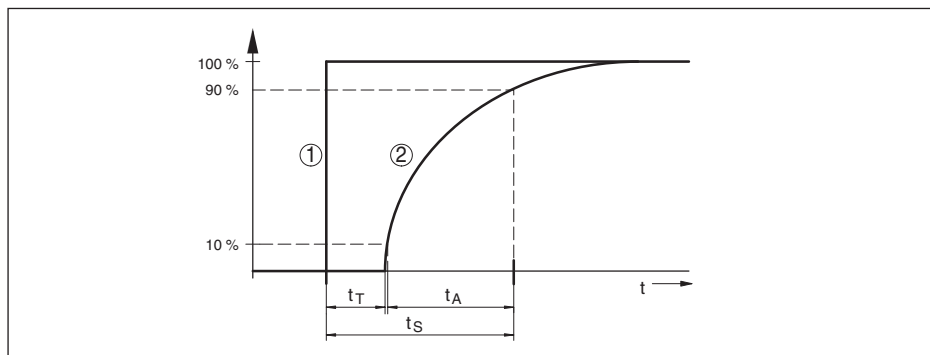


Fig. 27: Behaviour in case of sudden change of the process variable. t_T : dead time; t_A : rise time; t_S : jump response time

- 1 Process variable
- 2 Output signal

	IPT-2x	IPT-2x - IP 68 (25 bar)
Dead time	≤ 25 ms	≤ 50 ms
Rise time (10 ... 90 %)	≤ 55 ms	≤ 150 ms
Step response time (ti: 0 s, 10 ... 90 %)	≤ 80 ms	≤ 200 ms

Damping (63 % of the input variable) 0 ... 999 s, adjustable via menu item "Damping"

Reference conditions and influencing variables (according to DIN EN 60770-1)

Reference conditions according to DIN EN 61298-1

- Temperature +18 ... +30 °C (+64 ... +86 °F)
- Relative humidity 45 ... 75 %
- Air pressure 860 ... 1060 mbar/86 ... 106 kPa (12.5 ... 15.4 psi)

Determination of characteristics

Limit point adjustment according to IEC 61298-2

Characteristic curve

Linear

Reference installation position

upright, diaphragm points downward

Influence of the installation position

- Piezoresistive/strain gauge measuring cell depending on the process fitting and the chemical seal
- Ceramic/metallic measuring cell < 5 mbar/0.5 kPa (0.07 psig)

Deviation in the current output due to strong, high-frequency electromagnetic fields acc. to EN 61326 < $\pm 150 \mu\text{A}$

Deviation (according to IEC 60770)

Specifications refer to the set span. Turn down (TD) is the ratio: nominal measuring range/set span.

Accuracy class	Non-linearity, hysteresis and repeatability with TD 1 : 1 up to 5 : 1	Non-linearity, hysteresis and repeatability with 5 : 1
0.075 %	< 0.075 %	< 0.015 % x TD
0.1 %	< 0.1 %	< 0.02 % x TD
0.2 %	< 0.2 %	< 0.04 % x TD

Influence of the product temperature

Thermal change zero signal and output span

Turn down (TD) is the relation nominal measuring range/adjusted span.

The thermal change of the zero signal and output span corresponds to the value F_T in chapter "Calculation of the total deviation (according to DIN 16086)".

Piezoresistive/strain gauge measuring cell

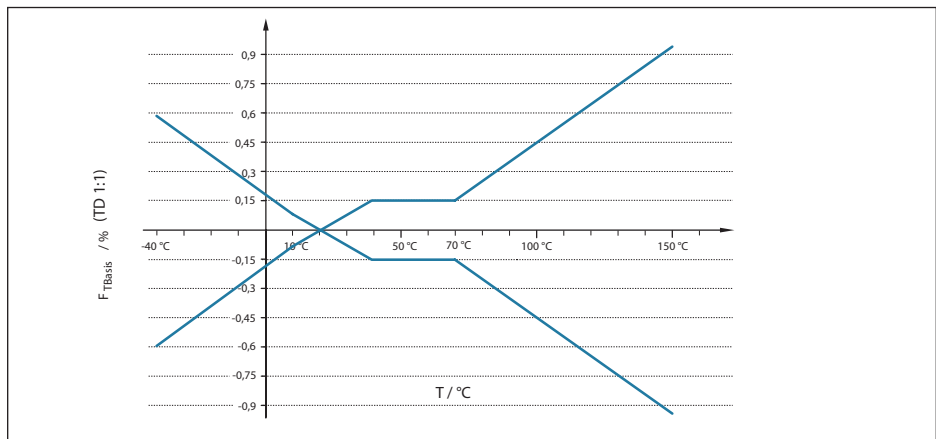


Fig. 28: Basic temperature error F_{TBasis} at TD 1 : 1

The basic temperature error in % from the above graphic can increase due to the additional factors such as accuracy class (factor FMZ) and Turn Down (factor FTD). The additional factors are listed in the following tables.

Additional factor through accuracy class

Accuracy class	0.075 %, 0.1 %	0.2 %
Factor FMZ	1	3

Additional factor through Turn Down

The additional factor FTD through Turn down is calculated according to the following formula:

$$F_{TD} = 0.5 \times TD + 0.5$$

In the table, example values for typical Turn downs are listed.

Turn down	TD 1 : 1	TD 2.5 : 1	TD : 1	TD 10 : 1	TD 20 : 1
Factor FTD	1	1.75	3	5.5	10.5

Ceramic/Metal measuring cell - Standard

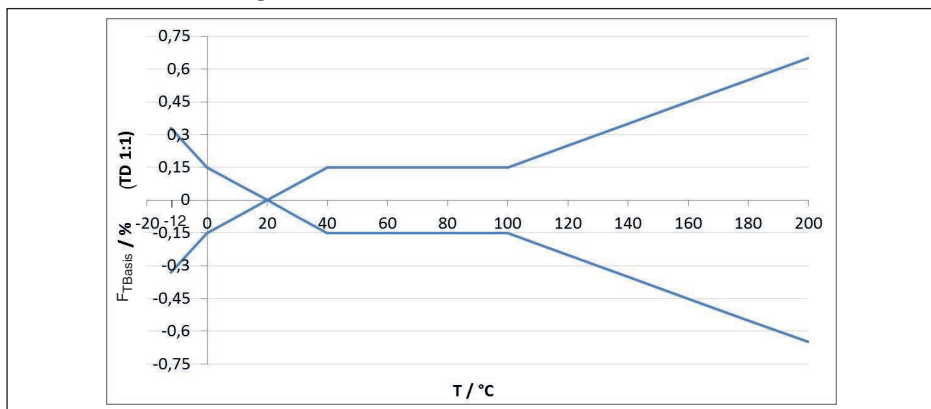


Fig. 29: Basic temperature error F_{TBasis} at TD 1 : 1

The basic temperature error in % from the above graphic can increase due to the additional factors, depending on the measuring cell version (factor FMZ) and the Turn Down (factor FTD). The additional factors are listed in the following tables.

Additional factor through measuring cell version

Measuring cell version	Measuring cell - Standard	
	0.075 %, 0.1 %	0.2 %
Factor FMZ	1	3

Additional factor through Turn Down

The additional factor FTD through Turn down is calculated according to the following formula:

$$F_{TD} = 0.5 \times TD + 0.5$$

In the table, example values for typical Turn downs are listed.

Turn down	TD 1 : 1	TD 2.5 : 1	TD 5 : 1	TD 10 : 1	TD 20 : 1
Factor FTD	1	1.75	3	5.5	10.5

Long-term stability (according to DIN 16086)

Applies to the respective **digital** signal output (e.g. HART, Profibus PA) as well as to **analogue** current output 4 ... 20 mA under reference conditions. Specifications refer to the set span. Turn down (TD) is the ratio nominal measuring range/set span.⁶⁾

Long-term stability - Ceramic/metallic measuring cell

Time period	
One year	< 0.05 % x TD
Five years	< 0.1 % x TD
Ten years	< 0.2 % x TD

Long-term stability - Piezoresistive/Strain gauge measuring cell

Version	
Measuring ranges > 1 bar	< 0.1 % x TD/year
Measuring ranges > 1 bar, isolating liquid, synthetic oil, diaphragm Elgiloy (2.4711)	< 0.15 % x TD/year
Measuring range 1 bar	< 0.15 % x TD/year
Measuring range 0.4 bar	< 0.35 % x TD/year

Process conditions - Piezoresistive/Strain gauge measuring cell**Process temperature**

Seal	Sensor version		
	Standard	Extended temperature range ⁷⁾	Version for oxygen applications
Without sealing (with process fitting according to EN 837)	-20 ... +105 °C (-4 ... +221 °F)	–	-20 ... +60 °C (-4 ... +140 °F)
FKM (VP2/A)	-20 ... +105 °C (-4 ... +221 °F)	-20 ... +150 °C (-4 ... +302 °F)	-20 ... +60 °C (+4 ... +140 °F)
EPDM(A+P 75,5/KW75F)	-20 ... +105 °C (-4 ... +221 °F)	-20 ... +150 °C (-4 ... +302 °F)	-20 ... +60 °C (-4 ... +140 °F)
FFKM (Perlast G75S)	-15 ... +105 °C (+5 ... +221 °F)	-15 ... +150 °C (+5 ... +302 °F)	-15 ... +60 °C (+5 ... +140 °F)
FEPM (Fluoraz SD890)	-5 ... +105 °C (+23 ... +221 °F)	–	-5 ... +60 °C (+23 ... +140 °F)

Temperature derating

⁶⁾ With ceramic/metallic measuring cell with gold-coated diaphragm, the values must be multiplied with factor 3.

⁷⁾ Not with measuring ranges ≥ 100 bar in conjunction with flange 2500 lbs.

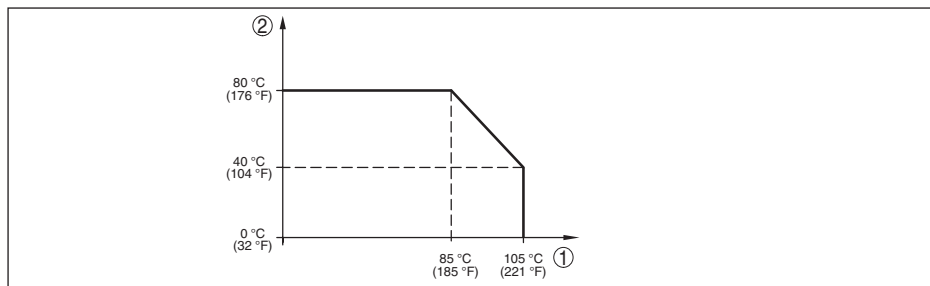


Fig. 30: Temperature derating IPT-2x, version up to +105 °C (+221 °F)

- 1 Process temperature
2 Ambient temperature

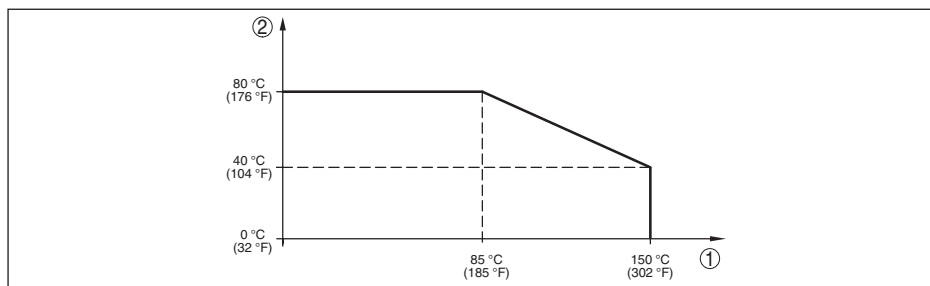


Fig. 31: Temperature derating IPT-2x, version up to +150 °C (+302 °F)

- 1 Process temperature
2 Ambient temperature

SIP process temperature (SIP = Sterilization in place)

Vapour stratification for 2 h⁸⁾ +150 °C (+302 °F)

Process pressure

Permissible process pressure See specification "Process pressure" on the type label

Mechanical stress

Version	Without cooling zone		With cooling zone	
	All housing versions	Double chamber stainless steel housing	All housing versions	Double chamber stainless steel housing
Vibration resistance 1 to 4 g at 5 ... 200 Hz according to EN 60068-2-6 (vibration with resonance)	4 g (GL characteristics 2)	0.7 g (GL characteristics 1)	4 g (GL characteristics 2)	0.7 g (GL characteristics 1)
Shock resistance 2.3 ms according to EN 60068-2-27 (mechanical shock)	50 g		50 g	20 g

⁸⁾ Instrument configuration suitable for vapour

Process conditions - Ceramic/metallic measuring cell**Process temperature**

Version	Temperature range
Standard	-12 ... +150 °C (+10 ... +284 °F)
High temperature	-12 ... +180 °C (+10 ... +356 °F)
High temperature, heat shield	-12 ... +200 °C (+10 ... +392 °F)

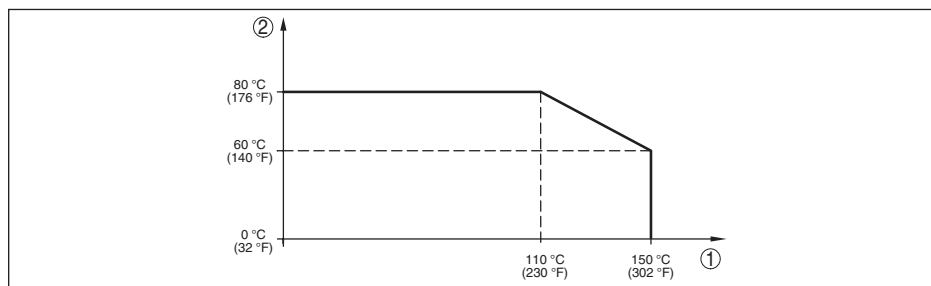
Temperature derating

Fig. 32: Temperature derating IPT-2x, version up to +150 °C (+302 °F)

- 1 Process temperature
- 2 Ambient temperature

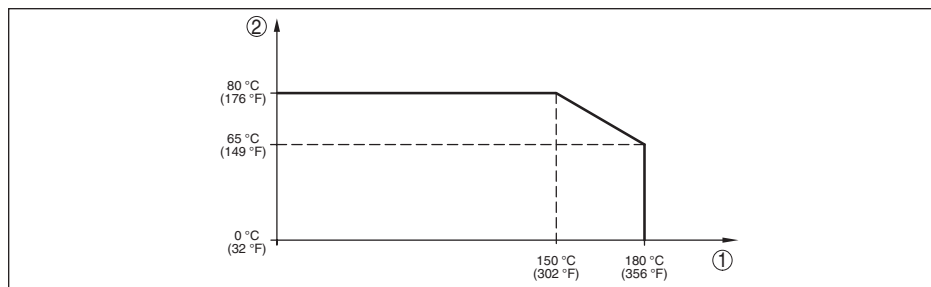


Fig. 33: Temperature derating IPT-2x, version up to +180 °C (+356 °F)

- 1 Process temperature
- 2 Ambient temperature

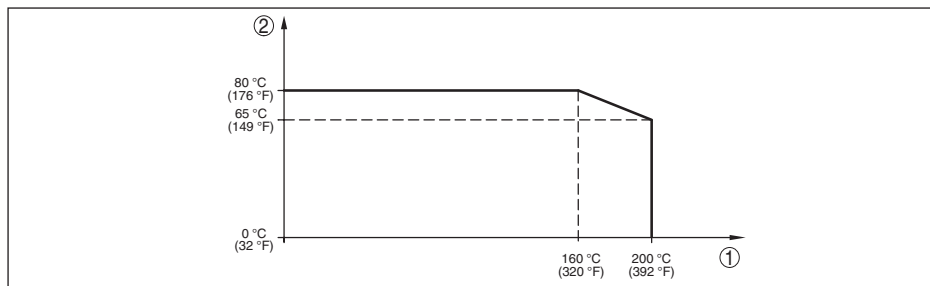


Fig. 34: Temperature derating IPT-2x, version up to +200 °C (+392 °F)

- 1 Process temperature
2 Ambient temperature

Process pressure

Permissible process pressure

See specification "Process pressure" on the type label

Mechanical stress⁹⁾

Vibration resistance 1 to 4 g at

4 g

5 ... 200 Hz according to EN 60068-2-6
(vibration with resonance)

Shock resistance

50 g, 2,3 ms according to EN 60068-2-27 (mechanical shock)¹⁰⁾

Ambient conditions

Version	Ambient temperature	Storage and transport temperature
Standard version	-40 ... +80 °C (-40 ... +176 °F)	-60 ... +80 °C (-76 ... +176 °F)
Version IP 66/IP 68 (1 bar)	-20 ... +80 °C (-4 ... +176 °F)	-20 ... +80 °C (-4 ... +176 °F)
Version IP 68 (25 bar) with connection cable PUR	-20 ... +80 °C (-4 ... +176 °F)	-20 ... +80 °C (-4 ... +176 °F)
Version IP 68 (25 bar), connection cable PE	-20 ... +60 °C (-4 ... +140 °F)	-20 ... +60 °C (-4 ... +140 °F)

Electromechanical data - version IP 66/IP 67 and IP 66/IP 68 (0.2 bar)¹¹⁾

Options of the cable entry

- Cable entry M20 x 1.5; ½ NPT
- Cable gland M20 x 1.5; ½ NPT (cable ø see below table)
- Blind plug M20 x 1.5; ½ NPT
- Closing cap ½ NPT

⁹⁾ Depending on the instrument version.

¹⁰⁾ 2 g with housing version stainless steel double chamber

¹¹⁾ IP 66/IP 68 (0.2 bar), only with absolute pressure.

Material cable gland/Seal insert	Cable diameter		
	5 ... 9 mm	6 ... 12 mm	7 ... 12 mm
PA/NBR	●	●	–
Brass nickel-plated/NBR	●	●	–
Stainless steel/NBR	–	–	●

Wire cross-section (spring-loaded terminals)

- Massive wire, stranded wire 0.2 ... 2.5 mm² (AWG 24 ... 14)
- Stranded wire with end sleeve 0.2 ... 1.5 mm² (AWG 24 ... 16)

Electromechanical data - version IP 68 (25 bar)

Connection cable transmitter - external housing, mechanical data

- Configuration Wires, strain relief, breather capillaries, screen braiding, metal foil, mantle¹²⁾
- Standard length 5 m (16.40 ft)
- Max. length 180 m (590.5 ft)
- Min. bending radius at 25 °C/77 °F 25 mm (0.985 in)
- Diameter approx. 8 mm (0.315 in)
- Colour PE Black
- Colour PUR Blue

Connection cable transmitter - external housing, electrical data

- Wire cross-section 0.5 mm² (AWG 20)
- Wire resistance R' 0.037 Ω/m (0.012 Ω/ft)

Interface to the Master sensor

Data transmission Digital (I²C-Bus)

Connection cable Slave - Master, mechanical data

- Configuration four wires, one suspension cable, braiding, metal foil, cover
- Standard length 5 m (16.40 ft)
- Max. length 25 m (82.02 ft)
- Min. bending radius at 25 °C/77 °F 25 mm (0.985 in)
- Diameter approx. 8 mm (0.315 in)
- Material PUR
- Colour Black

Connection cable Slave - Master, electrical data

- Wire cross-section 0.34 mm² (AWG 22)
- Wire resistance < 0.05 Ω/m (0.015 Ω/ft)

¹²⁾ Breather capillaries not with Ex-d version.

Voltage supply for the complete system through Master

Operating voltage

- $U_{B \min}$ 12 V DC
- $U_{B \min}$ - lighted display and adjustment module 16 V DC
- $U_{B \max}$ Depending on signal output and version of the master sensor

Potential connections and electrical separating measures in the instrument

- Electronics Not non-floating
- Ground terminal Galvanically connected with the metal process fitting
- Galvanic separation between electronics and metal housing parts
- Reference voltage 500 V AC

Electrical protective measures¹³⁾

Housing material	Version	Protection acc. to IEC 60529	Protection acc. to NEMA
Plastic	Single chamber	IP 66/IP 67	Type 6P
Aluminium	Single chamber	IP 66/IP 67 IP 66/IP 68 (0.2 bar)	Type 6P Type 6P
Stainless steel (electro-polished)	Single chamber Single chamber	IP 66/IP 67 IP 69K	Type 6P -
Stainless steel (precision casting)	Single chamber	IP 66/IP 67 IP 66/IP 68 (0.2 bar)	Type 6P Type 6P
Stainless steel	Transmitter for external housing	IP 68 (25 bar)	-

Altitude above sea level

- by default up to 2000 m (6562 ft)
- with connected overvoltage protection up to 5000 m (16404 ft)
on the master sensor

Pollution degree¹⁴⁾ 4

Protection rating (IEC 61010-1) II

Approvals

Instruments with approvals can have deviating technical data (depending on the version). For such instruments, the corresponding approval documents must be noted.

9.2 Calculation of the total deviation

The total deviation of a pressure transmitter indicates the maximum measurement error to be expected in practice. It is also called maximum practical deviation or operational error.

According to DIN 16086, the total deviation F_{total} is the sum of the basic accuracy F_{perf} and the long-

¹³⁾ Protection rating IP 66/IP 68 (0.2 bar) only in conjunction with absolute pressure.

¹⁴⁾ When used with fulfilled housing protection.

term stability F_{stab} :

$$F_{total} = F_{perf} + F_{stab}$$

The basic accuracy F_{perf} consists of the thermal change of the zero signal and the output span F_T as well as the deviation F_{KI} :

$$F_{perf} = \sqrt{(F_T)^2 + (F_{KI})^2}$$

The thermal change of zero signal and output span F_T is specified in chapter "*Technical data*". The basic temperature error F_T is shown in a graphic. Depending on the measuring cell version and Turn down, this value must be multiplied with the additional factors FMZ and FTD:

$$F_T \times FMZ \times FTD$$

Also these values are specified in chapter "*Technical data*".

This applies for a digital signal output through HART, Profibus PA or Foundation Fieldbus.

With a 4 ... 20 mA output, the thermal change of the current output F_a must be added:

$$F_{perf} = \sqrt{((F_T)^2 + (F_{KI})^2 + (F_a)^2)}$$

To provide a better overview, the formula symbols are listed together below:

- F_{total} : Total deviation
- F_{perf} : Basic accuracy
- F_{stab} : Long-term stability
- F_T : Thermal change of zero signal and output span (temperature error)
- F_{KI} : Deviation
- F_a : Thermal change of the current output
- FMZ: Additional factor measuring cell version
- FTD: Additional factor Turn down

9.3 Practical example

Data

Level measurement in a small vessel, 500 mm height corresponds to **0.049 bar** (4.9 KPa), superimposed pressure 0.35 bar (35 KPa), medium temperature 40 °C

IPT-2x Master and slave sensor each with nominal measuring range **0.4 bar** (40 KPa), deviation < 0.1 %, process fitting G1 (piezoresistive measuring cell)

The required values for the temperature error F_T , deviation F_{KI} and long-term stability F_{stab} are available in the technical data.

1. Calculation of the Turn down

$$TD = 0.4 \text{ bar} / 0.049 \text{ bar}, TD = \mathbf{8.2 : 1}$$

2. Determination temperature error F_T

The temperature error F_T consists of the basic temperature error F_{TBasis} , the additional factor measuring cell F_{MZ} and the additional factor Turn Down F_{TD} .

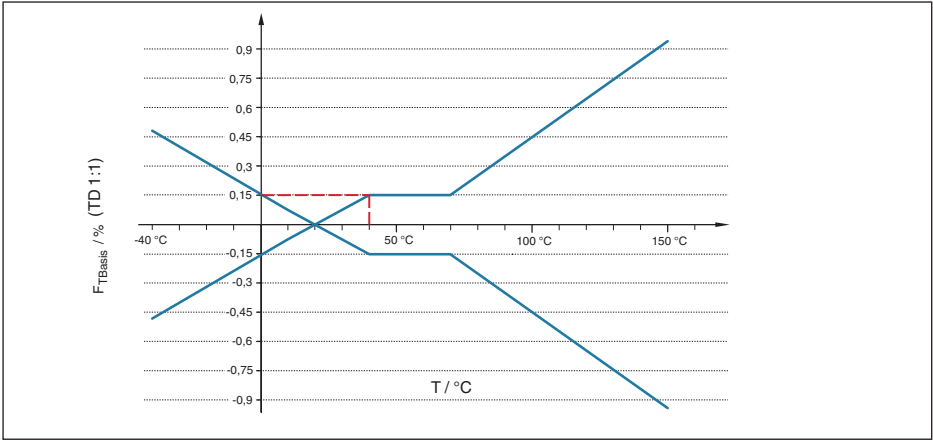


Fig. 35: Determination of the basic temperature error for the above example: $F_{TBasis} = 0.15 \%$

Accuracy class	In the compensated temperature range of 10 ... +70 °C	
	0.075 %, 0.1 %	0.2 %
Factor FMZ	1	3

Tab. 20: Determination of the additional factor measuring cell for above example: $F_{MZ} = 1$

The additional factor FTD through Turn down is calculated according to the following formula:

$$F_{TD} = 0.5 \times TD + 0.5, \text{ with } TD = 8.2:1 \text{ of above calculation}$$

$$F_{TD} = 0.5 \times 8.2 + 0.5 = 4.6$$

Determination of the temperature error master sensor for above example:

$$F_T = F_{TBasis} \times F_{MZ} \times F_{TD}$$

$$F_T = 0.15 \% \times 1 \times 4.6$$

$$F_T = 0.69 \%$$

The temperature error of each sensor is hence 0.69 %

3. Determination of deviation and long-term stability

The required values for deviation F_{KI} and long-term stability F_{stab} are available in the technical data:

Accuracy class	Non-linearity, hysteresis and non-repeatability	
	TD ≤ 5 : 1	TD > 5 : 1
0.075 %	< 0.075 %	< 0.015 % x TD
0.1 %	< 0.1 %	< 0.02 % x TD
0.2 %	< 0.2 %	< 0.04 % x TD

Tab. 21: Determination of the deviation from the table: $F_{KI} = 0.02 \% \times TD = 0.02 \% \times 8.2 = 0.16 \%$

Version	
Measuring ranges > 1 bar	< 0.1 % x TD/year

Version	
Measuring ranges > 1 bar, isolating liquid, synthetic oil, diaphragm Elgiloy (2.4711)	< 0.15 % x TD/year
Measuring range 1 bar	< 0.15 % x TD/year
Measuring range 0.4 bar	< 0.35 % x TD/year

Determination of the long-term stability from the table, consideration for one year: $F_{\text{stab}} = 0.1 \% \times 8.2 = 0.82 \%$

4. Calculation of the total deviation

- 1. step: Basic accuracy F_{perf}

$$F_{\text{perf}} = \sqrt{(F_T)^2 + (F_{\text{KI}})^2}$$

$$F_T = 0.69 \%$$

$$F_{\text{KI}} = 0.16 \% \text{ (calculation of above table)}$$

$$F_{\text{perf}} = \sqrt{(0.69 \%)^2 + (0.16 \%)^2}$$

$$F_{\text{perf}} = 0.71 \%$$

- 2. step: Total deviation F_{total}

$$F_{\text{total}} = F_{\text{perf}} + F_{\text{stab}}$$

$$F_{\text{perf}} = 0.71 \% \text{ (result of step 1)}$$

$$F_{\text{stab}} = 0.82 \% \text{ (from top)}$$

$$F_{\text{total}} = 0.71 \% + 0.82 \% = 1.53 \%$$

The total deviation of each sensor is hence 1.53 %.

5. Calculation of the total deviation of the measuring system

Both sensors are included in the calculation of the total deviation of the measuring system. With 4 ... 20 mA master sensors the thermal error of the analogue output is also added:

$$F_{\text{total}} = \sqrt{(F_{\text{total-Master}})^2 + (F_{\text{total-Slave}})^2 + (F_a)^2}$$

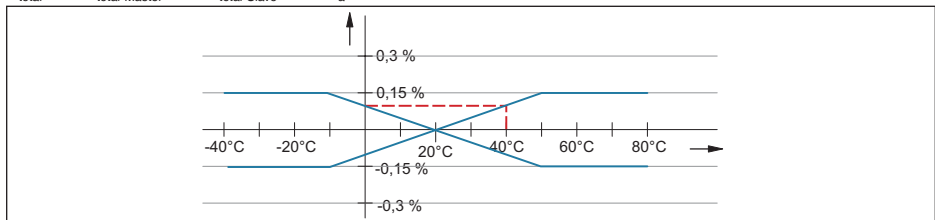


Fig. 36: F_a through thermal change current output, in this example = 0.1 %

$$F_{\text{total}} = \sqrt{(1.53 \%)^2 + (1.53 \%)^2 + (0.1 \%)^2} = 2.17 \%$$

The total deviation of the measuring system is hence 2.17 %.

Deviation in mm: 2.17 % of 500 mm = 10.8 mm

The example shows that the measurement error in practice can be considerably higher than the basic accuracy. Reasons are temperature influence and Turn down.

The thermal change of the current output in this example is negligible.

9.4 Dimensions

Housing

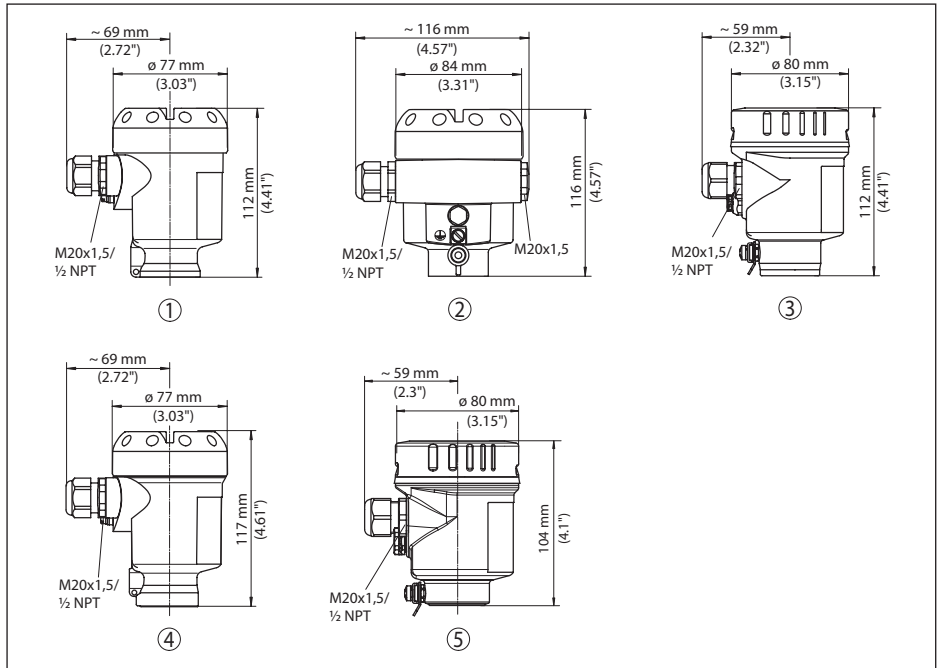


Fig. 37: Housing versions in protection IP 66/IP 67 and IP 66/IP 68 (0.2 bar)

- 1 Plastic single chamber (IP 66/IP 67)
- 2 Aluminium - single chamber
- 3 Stainless steel single chamber (electropolished)
- 4 Stainless steel single chamber (precision casting)
- 5 Stainless steel single chamber (electropolished) IP 69K

External housing with IP 68 (25 bar) version

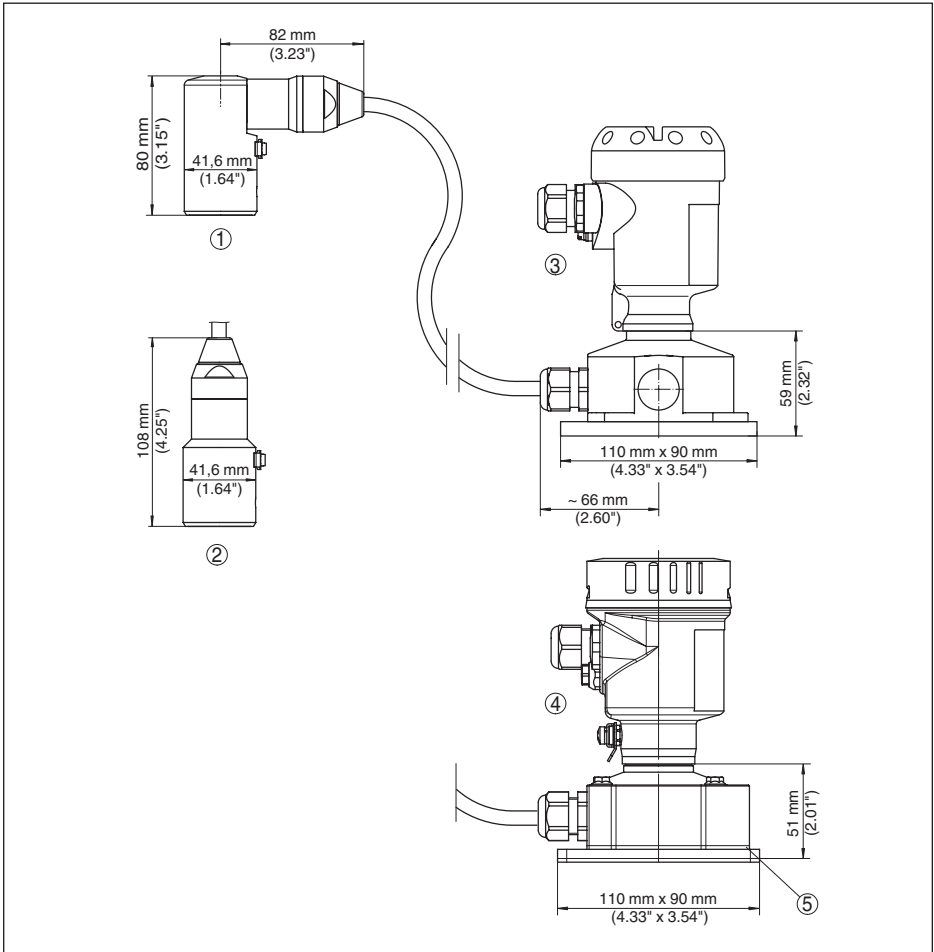


Fig. 38: IP 68 version with external housing

- 1 Lateral cable outlet
- 2 Axial cable outlet
- 3 Plastic housing
- 4 Stainless steel housing, electropolished

IPT-2x, threaded fitting not front-flush

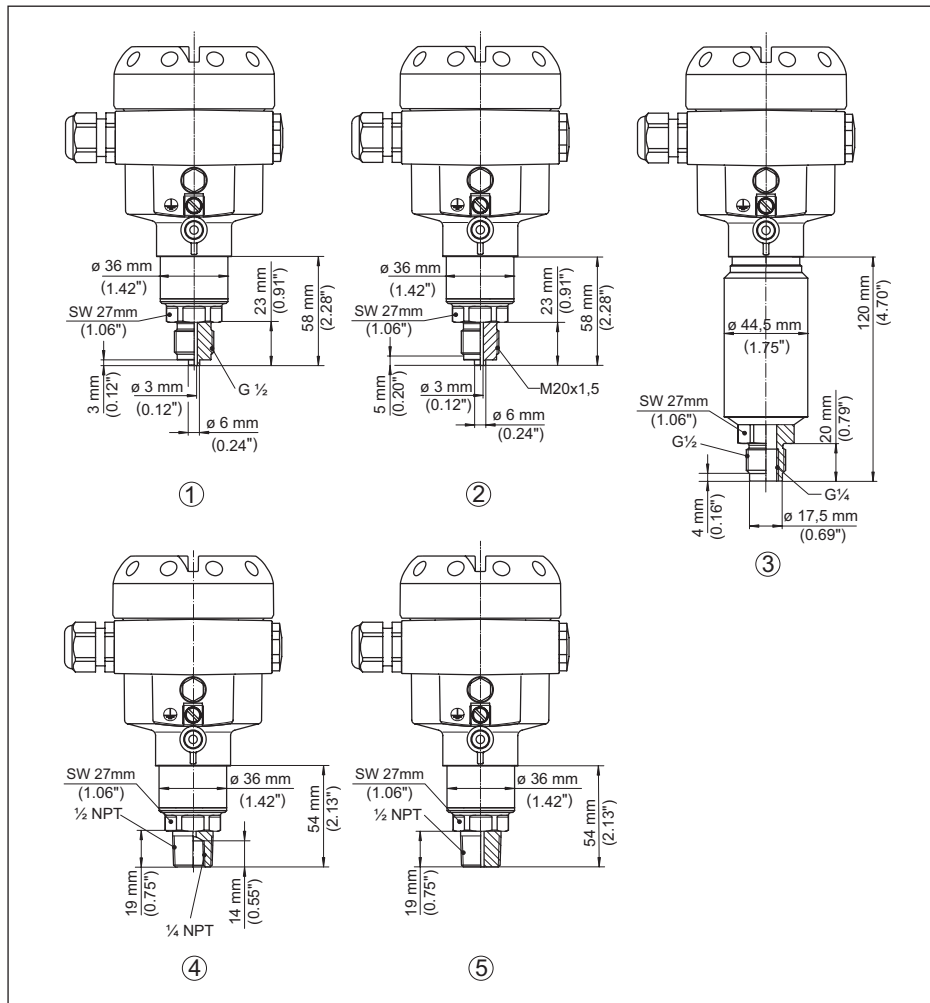


Fig. 39: IPT-2x, threaded fitting not front-flush

- 1 $G\frac{1}{2}$ manometer connection (EN 837)
- 2 $M20 \times 1.5$ manometer connection (EN 837)
- 3 $G\frac{1}{2}$ A inside $G\frac{1}{4}$ (ISO 228-1)
- 4 $\frac{1}{2}$ NPT, inside $\frac{1}{4}$ NPT (ASME B1.20.1)
- 5 $\frac{1}{2}$ NPT PN 1000

For the version with "Second Line of Defense", the measure of length increases by 17 mm (0.67 in.).

IPT-2x, threaded fitting front-flush

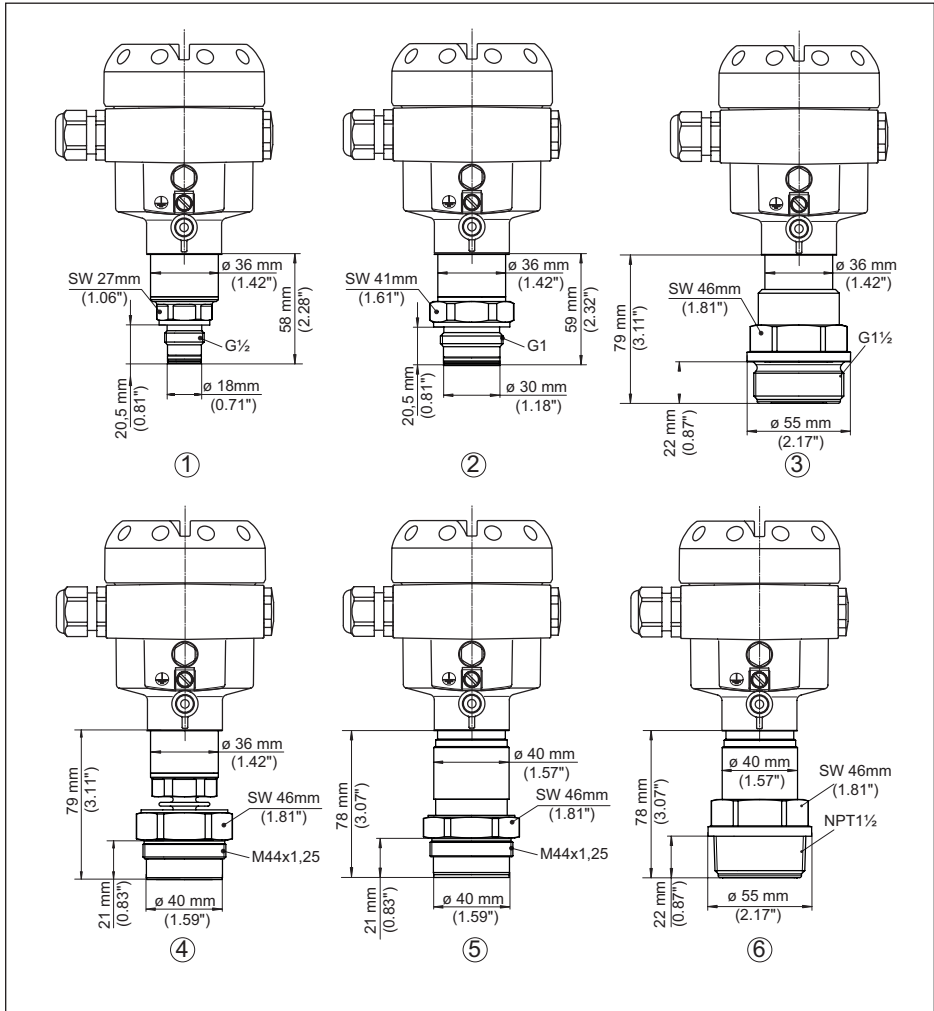


Fig. 40: IPT-2x, threaded fitting front-flush

- 1 G $\frac{1}{2}$ (ISO 228-1) with O-ring
- 2 G1 (ISO 228-1) with O-ring
- 3 G1 $\frac{1}{2}$ (DIN3852-A)
- 4 M44 x 1.25
- 5 3 and 4 with temperature adapter and screen sheet for 180 °C/200 °C
- 6 1 $\frac{1}{2}$ NPT (ASME B1.20.1)

For the version with "Second Line of Defense", the measure of length increases by 17 mm (0.67 in).

IPT-2x, hygienic fitting 150 °C (piezoresistive/strain gauge measuring cell)

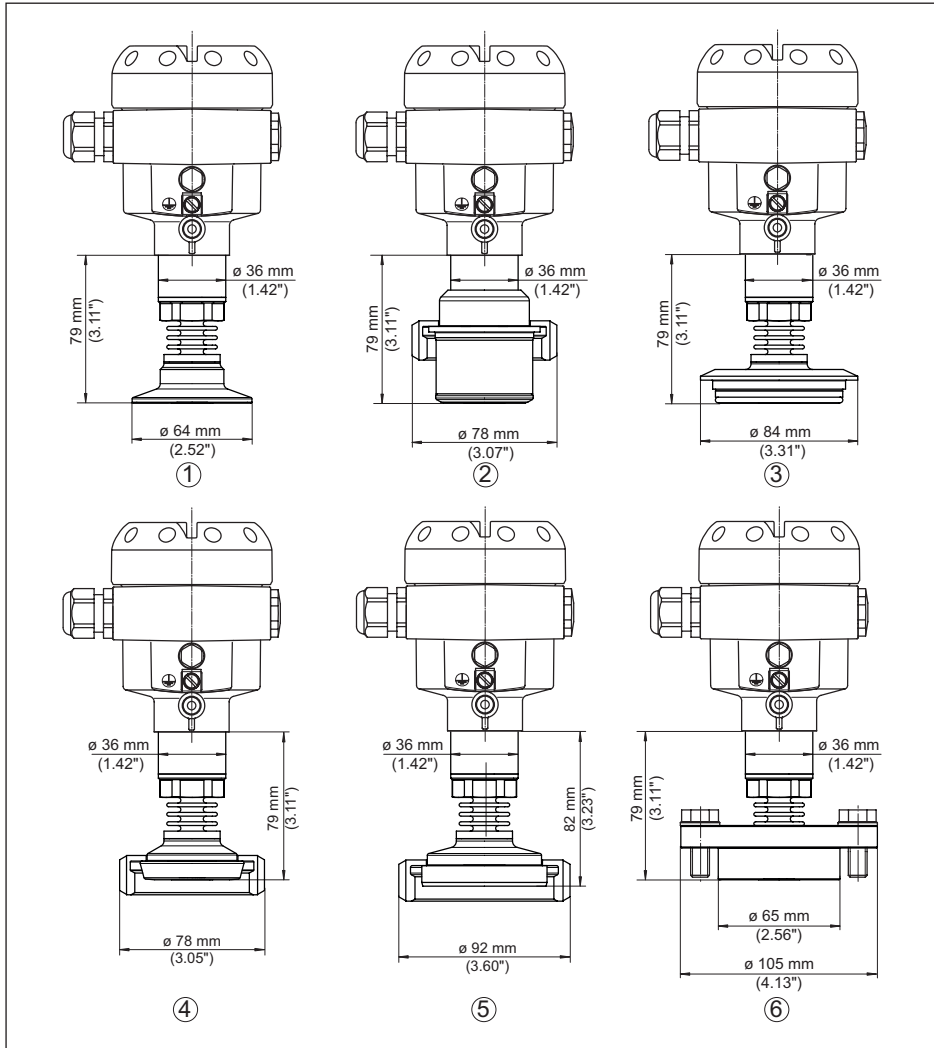


Fig. 41: IPT-2x, hygienic fitting 150 °C (piezoresistive/strain gauge measuring cell)

- 1 Clamp 2" PN16 (ø64mm) DIN 32676, ISO 2852
- 2 Hygienic fitting with compression nut F 40 PN 25
- 3 Varivent N 50-40 PN 25
- 4 Collar socket DN 40 PN 40, DIN 11851
- 5 Collar socket DN 50 PN 25 Form A, DIN 11864
- 6 DRD PN 40

For the version with "Second Line of Defense", the measure of length increases by 17 mm (0.67 in).

IPT-2x, hygienic fitting 150 °C (metallic/ceramic measuring cell)

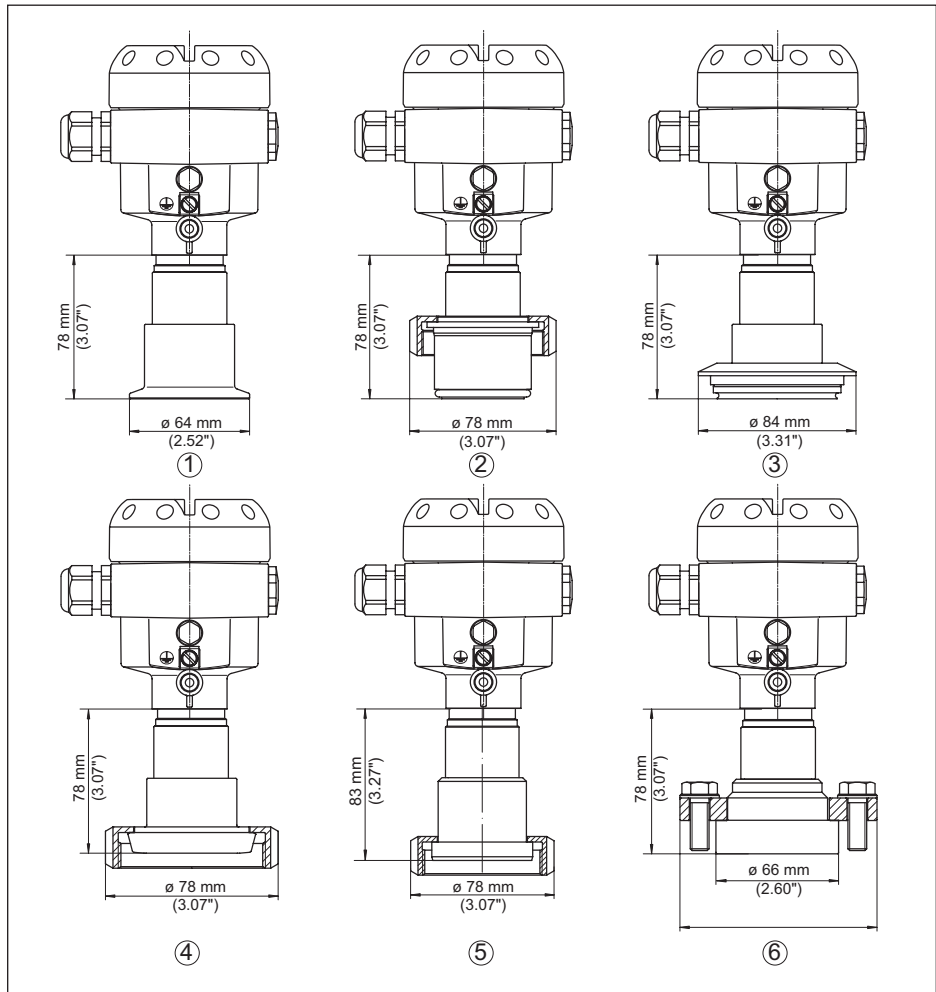
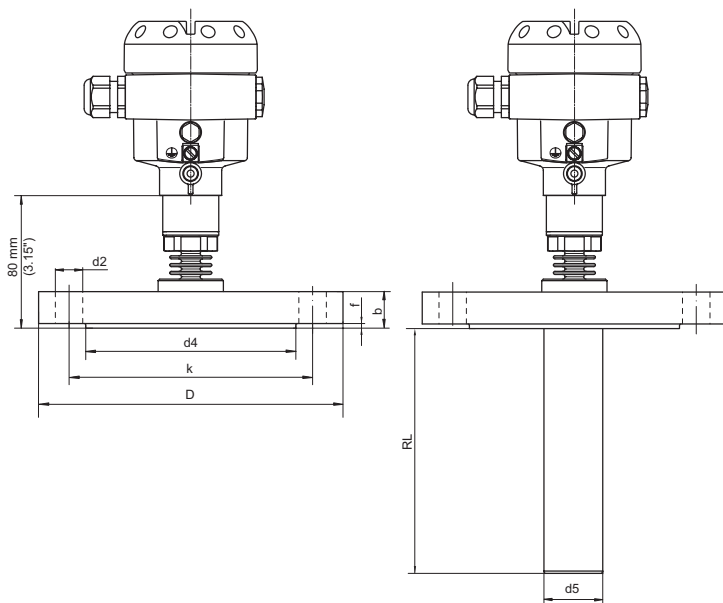


Fig. 42: IPT-2x, hygienic fitting 150 °C (metallic/ceramic measuring cell)

- 1 Clamp 2" PN16 ($\varnothing 64 \text{ mm}$) DIN 32676, ISO 2852
- 2 Hygienic fitting with compression nut F 40 PN 25
- 3 Varivent N 50-40 PN 25
- 4 Collar socket DN 40 PN 40, DIN 11851
- 5 Collar socket DN 50 PN 25 Form A, DIN 11864
- 6 DRD PN 40

For the version with "Second Line of Defense", the measure of length increases by 17 mm (0.67 in).

IPT-2x, flange connection 150 °C (piezoresistive/strain gauge measuring cell)



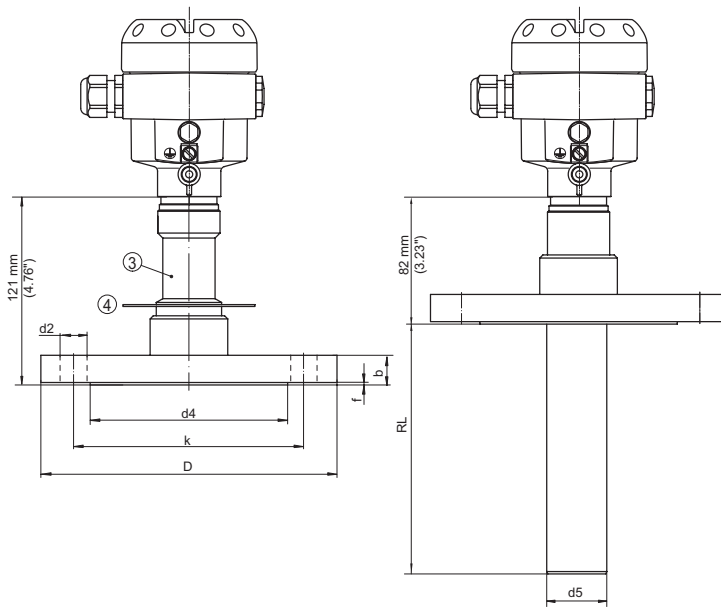
mm	DN	PN	D	b	k	d2	d4	f	RL	d5
①	40	40	150	18	110	4xø18	88	3	-	-
	50	40	165	20	125	4xø18	102	3	-	-
	80	40	200	24	160	8xø18	138	3	-	-
	100	40	235	24	190	8xø22	162	3	-	-
	150	16	285	22	240	8xø22	212	3	-	-
	50	40	165	20	125	4xø18	102	3	③	④
inch										
①	40	40	5.91"	0.71"	4.33"	4xø 0.71"	3.47"	0.12"	-	-
	50	40	6.50"	0.79"	4.92"	4xø 0.71"	4.02"	0.12"	-	-
	80	40	7.87"	0.95"	6.30"	8xø 0.71"	5.43"	0.12"	-	-
	100	40	9.25"	0.95"	7.48"	8xø 0.87"	6.38"	0.12"	-	-
	150	16	11.22"	0.87"	9.45"	8xø 0.87"	8.35"	0.12"	-	-
	50	40	6.50"	0.79"	4.92"	4xø 0.71"	4.02"	0.12"	③	④
②	2" 150 lbs		6.00"	0.75"	4.75"	4xø 0.75"	3.62"	0.06"	-	-
	3" 150 lbs		7.50"	0.94"	6"	4xø 0.75"	5"	0.06"	-	-

Fig. 43: IPT-2x, flange connection 150 °C (piezoresistive/strain gauge measuring cell)

- 1 Flange connection according to DIN 2501
- 2 Flange connection according to ASME B16.5
- 3 Order-specific
- 4 Order-specific

For the version with "Second Line of Defense", the measure of length increases by 17 mm (0.67 in).

IPT-2x, flange connection 180 °C/200 °C (ceramic/metallic measuring cell)



	mm	DN	PN	D	b	k	d2	d4	f	RL	d5
①		40	40	150	18	110	4xø18	88	3	-	-
		50	40	165	20	125	4xø18	102	3	-	-
		80	40	200	24	160	8xø18	138	3	-	-
		100	40	235	24	190	8xø22	162	3	-	-
		150	40	300	28	250	8xø26	218	3	-	-
		50	40	165	20	125	4xø18	102	3	⑤	⑥
①	inch										
		40	40	5.91"	0.71"	4.33"	4xø 0.71"	3.47"	0.12"	-	-
		50	40	6.50"	0.79"	4.92"	4xø 0.71"	4.02"	0.12"	-	-
		80	40	7.87"	0.95"	6.30"	8xø 0.71"	5.43"	0.12"	-	-
		100	40	9.25"	0.95"	7.48"	8xø 0.87"	6.38"	0.12"	-	-
		150	40	11.81"	1.10"	9.84"	8xø 1.02"	8.58"	0.12"	-	-
②		50	40	6.50"	0.79"	4.92"	4xø 0.71"	4.02"	0.12"	⑤	⑥
②		2" 150 lbs		5.91"	0.77"	4.75"	4xø 0.75"	3.62"	0.12"	-	-
		3" 150 lbs		7.48"	0.96"	6"	4xø 0.75"	5"	0.12"	-	-

Fig. 44: IPT-2x, flange connection 180 °C/200 °C (ceramic/metallic measuring cell)

- 1 Flange connection according to DIN 2501
- 2 Flange connection according to ASME B16.5
- 3 Temperature adapter up to 180 °C
- 4 Temperature screen sheet up to 200 °C
- 5 Order-specific
- 6 Order-specific

For the version with "Second Line of Defense", the measure of length increases by 17 mm (0.67 in).

9.5 Trademark

All the brands as well as trade and company names used are property of their lawful proprietor/originator.

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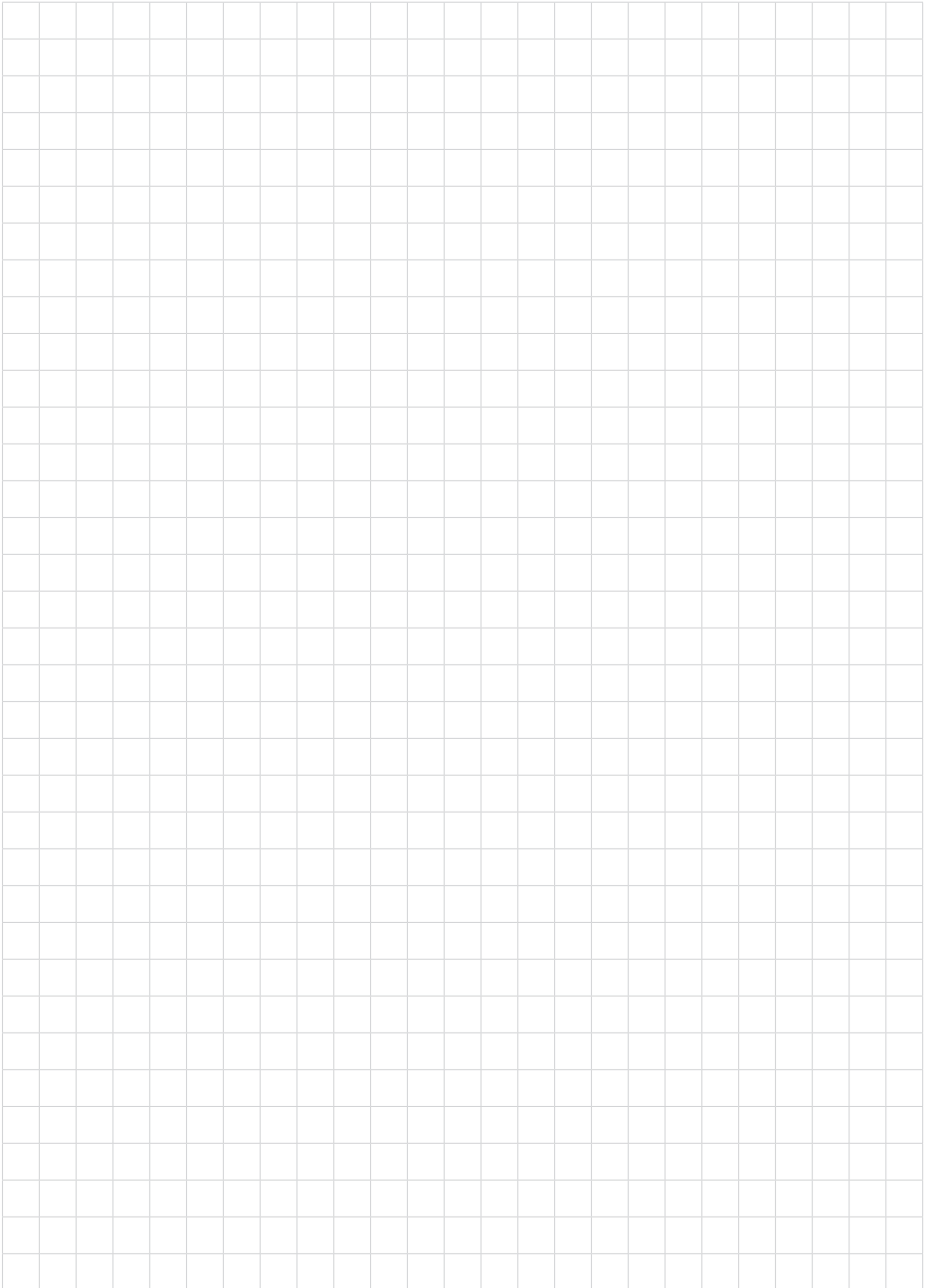
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Printing date:



All statements concerning scope of delivery, application, practical use and operating conditions of the sensors and processing systems correspond to the information available at the time of printing.



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